



LOW CENTER MOTORS

A dynamic, strong and ambitious Group

Orange1 Holding is an international renown Group, one of the most important European manufacturers of single-phase and three-phase asynchronous electric motors. It has an annual capacity of more than 1 million motors and 5 million electric stators. The group, established in 1971 by Leone Donazzan, chaired today by his son Armando Donazzan, is strongly focused on technological innovation, performance and customization to meet individual clients requirements.





Elettromeccanica Leone Donazzan was established on 1971 in Bassano del Grappa. In 1983 the company turned into Eld Spa. In 1998 Armando Donazzan took over the running of the company; thanks to his determination and intuition he applied new financial and commercial policies which increased the level of reliability and visibility. In March 2006 the company changed its name to EME Spa and finally become Orange1 Electric Motors in 2018. The aim of OIEM is to manufacture custom made motors to meet clients and market expectations. The actual production covers a large range of AC and DC motors, as well as brushless motors and Variable Frequency Drives , to provide total solution.

PRODUCTION PLANTS

| LOCATION | MOTORS PRODUCTION |
|--|--|
| <p>ARSIÈ - ITALY 32030 (BL) Via A. Messedaglia 4</p> | <p>SINGLE AND THREE PHASE MOTORS HOLLOW SHAFT MOTORS IE2 AND IE3 MOTORS INVERTER AND MOTORINVERTER</p> |
| <p>S. MAURO PASCOLI - ITALY 47030 (FC) Via A. Grandi 23</p> | <p>GRADUAL BRAKE MOTORS HIGH TORQUE BRAKE MOTORS LOW CENTER MOTORS MOTORS FOR BURNERS</p> |
| <p>PARMA - ITALY 43122 (PR) Via Mantova 93</p> | <p>ATEX MOTORS HYDRAULIC MOTORS ENCAPSULATED WATERPROOF MOTORS OIL SUBMERGED MOTORS</p> |



INDUSTRY FOCUS

- Electric motors for Machine Manufacturers
- Customized products for OEMs and END USERS
- More than 85% of our products are exported by direct and indirect sales
- Operating in more than 70 countries worldwide
- Ever-expanding Sales and After Sales worldwide network
- Service for Electric Motors

- **MADE IN ITALY**
- **RELIABILITY & DURABILITY**
- **CUSTOMER CARE**
- **SERVICE**
- **HIGH LEVEL OF CUSTOMIZATION**
- **WIDE RANGE OF MOTORS**
- **SHORT TIME OF DELIVERY**
- **APPLICATIONS KNOW-HOW**
- **COMMITTED TO THE SUCCESS OF OUR CUSTOMERS**



STRENGTHS

- **CABLE TRANSPORT**
- **MACHINE TOOLS**
- **SHEET METAL WORKING MACHINES**
- **PLASTIC EXTRUDERS**
- **BLOW MOULDING MACHINES**
- **PRESSES**
- **AMUSEMENT RIDES**
- **WOVEN WIRE MANUFACTURING**
- **THREAD/CABLE MANUFACTURING**
- **CONVERTING**
- **STEEL/COPPER CABLE WORKING**
- **BOARD WORKING MACHINES**



APPLICATIONS

Low Center Motors

The range of Low Center Motors is particularly suitable for applications where high power is required with limited axle height compared to the range of motors UNEL – MEC. They are produced in three phase (ET) and single phase versions (EM), 2 and 4 pole. (6 pole on demand). This range is also designed for inverter duty use, for applications where it is necessary to vary the motor frequency to reach speeds greater than 3000 rpms. In building these Low Center Motors, Orange1 uses only the highest quality components and highest grade materials.

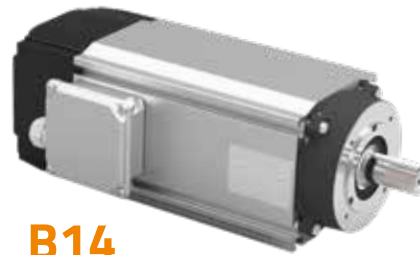
Housings have been redesigned. The new design ensure better cooling and increased performance allowing maximum protection from external contaminants. Our side T slots allow for universal mounting and positioning of the terminal box.

Standard couplings are :

- **B3:** with blade discs and fastening bolt
- **B14:** with B14 shaft and flange that meet UNEL/MEC specifications.



B3



B14

Other couplings are available upon request according to DIN6499 (pincers ER) and customer specifications.

| | | |
|---------------------------------|---|-----------------|
| rated voltage | 230/400V 50Hz (Pn ≤ 3 kW) - 400/690V 50Hz (Pn > 3 kW) | ET |
| | 230V 50Hz | EM |
| protection rating | IP55 | |
| winding insulation class | F | |
| bearings | deep groove ball bearings | |
| balancing | norme CEI EN 60034-14 | E60 - E63 - E80 |
| duty | S6 - 60% | |
| efficiency | IE1 | |
| frame | extruded aluminum | |
| terminal box | two aluminum components | ET |
| | plastic capacitor holder | EM |
| fan cover | aluminum | E48 |
| | plastic | E60 - E63 - E80 |
| run capacitor | internal permanently connected | EM |
| paint finish | natural aluminum | |

Performance Data

LEGEND

| Size | Pn | n | In | cosf | η | Mn | Mm |
|-----------------|----------------------|---------------|---------------|--------------|--------------|----------------------------|----------------|
| frame size | rating power | rating speed | rated current | power factor | efficiency | rated torque | maximum torque |
| Ms | Is | Cm | J | W | bt | max e | |
| starting torque | locked rotor current | run capacitor | inertia | weight | brake torque | brake max allowable energy | |

Table refers to the electrical performances data according to the Duty S6 -60% (standard product) and S1 (product on demand).

| ETSTD | S6 - 60% | | | | | | | | | S1 | | | | | | | | | J | | | W |
|---------------|------------|-------------|--------------|-------------|-----------|-------------|------------|------------|------------|-------------|-------------|--------------|-------------|-----------|-------------|------------|------------|------------|----------------|----------------|-------------|---|
| | Pn | n | In (400V) | cosf | η | Mn | Mm/Mn | Ms/Mn | Is/In | Pn | n | In (400V) | cosf | η | Mn | Mm/Mn | Ms/Mn | Is/In | B3 | B14 | B3 | |
| size | kW | rpm | A | | % | Nm | | | | kW | rpm | A | | % | Nm | | | | Kgm^2 | Kgm^2 | Kg | |
| ET48S | 0,37 | 2740 | 0,92 | 0,82 | 67 | 1,29 | 2,1 | 2,1 | 3,8 | 0,25 | 2840 | 0,78 | 0,68 | 68 | 0,84 | 3,3 | 3,3 | 4,5 | 0,00050 | 0,00026 | 6 | |
| ET48S | 0,55 | 2700 | 1,37 | 0,85 | 68 | 1,95 | 2 | 1,9 | 3,5 | 0,37 | 2815 | 1,03 | 0,75 | 69 | 1,26 | 3,1 | 3 | 4,7 | 0,00050 | 0,00026 | 6 | |
| ET48S | 0,75 | 2700 | 1,91 | 0,86 | 66 | 2,65 | 2 | 1,9 | 3,2 | 0,55 | 2800 | 1,39 | 0,77 | 74 | 1,88 | 2,8 | 2,7 | 4,4 | 0,00056 | 0,00032 | 7 | |
| ET48M | 1,1 | 2700 | 2,55 | 0,83 | 75 | 3,89 | 2,5 | 2,5 | 4 | 0,75 | 2800 | 1,96 | 0,7 | 79 | 2,56 | 3,8 | 3,8 | 5,2 | 0,00067 | 0,00042 | 8,4 | |
| ET48M | 1,3 | 2700 | 3,22 | 0,8 | 73 | 4,6 | 2,8 | 2,5 | 4,5 | 1,1 | 2750 | 2,79 | 0,76 | 75 | 3,82 | 3,4 | 3 | 5,9 | 0,00077 | 0,00052 | 9,7 | |
| ET48La | 1,5 | 2700 | 3,57 | 0,82 | 74 | 5,31 | 2,4 | 2,4 | 3,8 | 1,3 | 2750 | 3,17 | 0,78 | 76 | 4,51 | 2,8 | 2,8 | 4,3 | 0,00083 | 0,00059 | 10 | |
| ET48Lb | 1,7 | 2770 | 4,54 | 0,72 | 75 | 5,86 | 3 | 3 | 4,3 | 1,5 | 2800 | 4,19 | 0,68 | 76 | 5,116 | 3,4 | 3,4 | 4,1 | 0,00123 | 0,00066 | 10,6 | |
| ET60S | 1,5 | 2750 | 3,35 | 0,85 | 76 | 5,21 | 2,3 | 2,1 | 4,5 | 1,1 | 2800 | 2,54 | 0,8 | 78 | 3,75 | 3,2 | 2,9 | 5,9 | 0,00152 | 0,00076 | 14 | |
| ET60M | 1,8 | 2790 | 3,96 | 0,87 | 76 | 6,33 | 2,4 | 2,2 | 4,9 | 1,5 | 2835 | 3,39 | 0,82 | 78 | 5,05 | 3 | 2,8 | 5,7 | 0,00165 | 0,00088 | 15 | |
| ET60M | 2,2 | 2800 | 4,80 | 0,86 | 77 | 7,5 | 2,7 | 2,7 | 6,2 | 1,85 | 2840 | 4,12 | 0,83 | 78 | 6,22 | 3,2 | 3,2 | 7,2 | 0,00177 | 0,00100 | 15,5 | |
| ET60L | 3 | 2825 | 6,70 | 0,82 | 79 | 10,1 | 3,1 | 3,1 | 5,7 | 2,2 | 2880 | 5,51 | 0,72 | 80 | 7,29 | 4,3 | 4,3 | 6,9 | 0,00202 | 0,00125 | 18 | |
| ET63S | 1,1 | 2740 | 2,52 | 0,83 | 76 | 3,83 | 2,3 | 2,3 | 4,7 | 0,75 | 2840 | 1,85 | 0,76 | 77 | 2,52 | 3,6 | 3,6 | 6,5 | 0,00156 | 0,00079 | 10 | |
| ET63S | 1,5 | 2700 | 3,40 | 0,85 | 75 | 5,31 | 2,6 | 2,5 | 4,3 | 1,1 | 2800 | 2,48 | 0,8 | 80 | 3,75 | 3,7 | 3,5 | 5,9 | 0,00166 | 0,00089 | 11,3 | |
| ET63S | 1,85 | 2750 | 4,19 | 0,85 | 75 | 6,42 | 3 | 3 | 4,5 | 1,5 | 2800 | 3,43 | 0,83 | 76 | 5,12 | 3,8 | 3,8 | 5,5 | 0,00186 | 0,00109 | 14 | |
| ET63S | 2,2 | 2800 | 4,67 | 0,84 | 81 | 7,5 | 3 | 3 | 5,7 | 1,85 | 2800 | 4,07 | 0,8 | 82 | 6,2 | 3,6 | 3,6 | 6,5 | 0,00206 | 0,00129 | 14,5 | |
| ET63La | 2,2 | 2800 | 4,67 | 0,84 | 81 | 7,5 | 3 | 3 | 5,7 | 1,85 | 2830 | 4,07 | 0,8 | 82 | 6,2 | 3,6 | 3,6 | 6,5 | 0,00208 | 0,00131 | 15 | |
| ET63La | 3 | 2800 | 6,36 | 0,84 | 81 | 10,2 | 3,2 | 3,2 | 6 | 2,2 | 2850 | 4,96 | 0,78 | 82 | 7,37 | 4,4 | 4,4 | 7,7 | 0,00238 | 0,00161 | 17 | |
| ET63Lb | 3,7 | 2760 | 7,67 | 0,87 | 80 | 12,8 | 3 | 2,7 | 5,9 | 3 | 2820 | 6,36 | 0,83 | 82 | 10,2 | 3,7 | 3,4 | 7,2 | 0,00267 | 0,00190 | 19 | |
| ET63Lb | 4* | 2730 | 8,30 | 0,88 | 79 | 14 | 2,7 | 2,5 | 5,5 | | | | | | | | | | | | | |
| ET80S | 3 | 2850 | 6,44 | 0,83 | 81 | 10,1 | 3,2 | 3,2 | 6 | 2,2 | 2900 | 5,16 | 0,76 | 81 | 7,24 | 4,4 | 4,4 | 7,5 | 0,00750 | 0,00231 | 27 | |
| ET80S | 4 | 2890 | 8,80 | 0,8 | 82 | 13,2 | 3,3 | 3,3 | 6,8 | 3 | 2920 | 7,45 | 0,7 | 83 | 9,81 | 4,4 | 4,4 | 8 | 0,00776 | 0,00257 | 27,5 | |
| ET80M | 5,5 | 2880 | 11,70 | 0,8 | 85 | 18,2 | 3,6 | 3,5 | 6,8 | 4 | 2920 | 9,60 | 0,7 | 86 | 13,1 | 5 | 4,9 | 8,3 | 0,00828 | 0,00322 | 31,5 | |
| ET80La | 7,5 | 2850 | 15,20 | 0,85 | 84 | 25,1 | 3,3 | 3,3 | 7,6 | 5,5 | 2900 | 11,80 | 0,79 | 85 | 18,1 | 4,6 | 4,6 | 9,7 | 0,00945 | 0,00439 | 39,8 | |
| ET80Lb | 9,2 | 2900 | 19,60 | 0,78 | 87 | 30,3 | 4,2 | 3,5 | 8 | 7,5 | 2930 | 18,00 | 0,7 | 86 | 24,4 | 5,2 | 4,3 | 8,7 | 0,01023 | 0,00521 | 45 | |
| ET80Lb | 11* | 2880 | 22,80 | 0,82 | 85 | 36,5 | 3,5 | 2,9 | 6,9 | 9,2 | 2900 | 19,60 | 0,8 | 87 | 30 | 4,2 | 3,5 | 8 | 0,01028 | 0,00521 | 44 | |

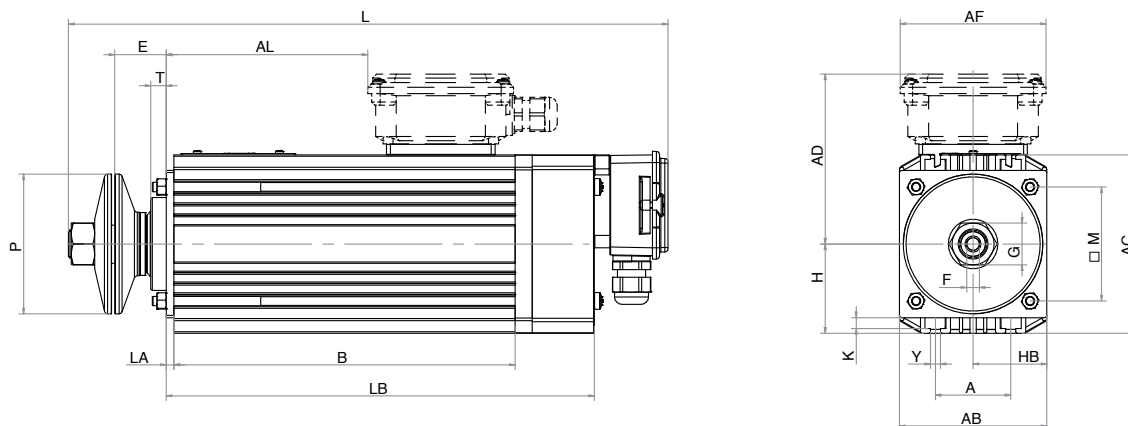
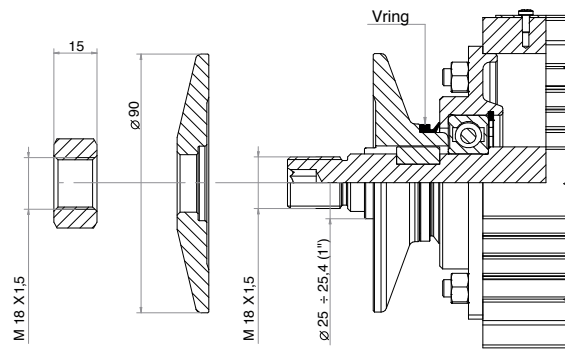
Duty to be defined with the Technical Dept. depending on the application of the motor.
For the variation with brake, please, contact your company reference.

Performance Data

| ETSTD | S6 - 60% | | | | | | | | | S1 | | | | | | | | | J | | W |
|--------------|------------|-------------|-------------|-------------|-----------|-------------|------------|------------|------------|-------------|-------------|-------------|-------------|-----------|--------------|------------|------------|------------|----------------|----------------|-------------|
| 4 POLES | Pn | n | In (400V) | cosφ | η | Mn | Ms/Mn | Is/In | Cm | Pn | n | In (400V) | cosφ | η | Mn | Mm/Mn | Ms/Mn | Is/In | B3 | B14 | B3 |
| size | kW | rpm | A | | % | Nm | | | | kW | rpm | A | | % | Nm | | | | Kgm^2 | Kgm^2 | Kg |
| ET48S | 0,25 | 1350 | 0,94 | 0,66 | 58 | 1,77 | 2,4 | 2,4 | 3 | 0,19 | 1400 | 0,87 | 0,56 | 55 | 1,26 | 4,6 | 4,6 | 3,2 | 0,00057 | 0,00033 | 5,4 |
| ET48S | 0,37 | 1400 | 1,52 | 0,54 | 65 | 2,52 | 3,9 | 3,9 | 3,6 | 0,30 | 1430 | 1,46 | 0,48 | 62 | 2,00 | 4,9 | 4,9 | 3,7 | 0,00069 | 0,00045 | 7,1 |
| ET48M | 0,55 | 1300 | 1,69 | 0,7 | 67 | 4,04 | 2,5 | 2,5 | 3,2 | 0,37 | 1400 | 1,62 | 0,5 | 66 | 2,52 | 4 | 4 | 3,3 | 0,00082 | 0,00058 | 9 |
| ET48La | 0,75 | 1300 | 2,31 | 0,78 | 60 | 5,51 | 2,2 | 2,2 | 2,8 | 0,55 | 1380 | 2,13 | 0,62 | 60 | 3,81 | 3,2 | 3,2 | 3 | 0,00091 | 0,00067 | 9,7 |
| ET60M | 1,1 | 1370 | 2,94 | 0,75 | 72 | 7,67 | 2,7 | 2,7 | 4,4 | 0,75 | 1420 | 2,18 | 0,7 | 71 | 5,04 | 2,7 | 2,7 | 4,9 | 0,00283 | 0,00173 | 12,5 |
| ET60M | 1,5 | 1380 | 4,18 | 0,7 | 74 | 10,4 | 2,6 | 2,6 | 4,5 | 1,1 | 1410 | 3,35 | 0,65 | 73 | 7,45 | 3,6 | 3,6 | 5,6 | 0,00279 | 0,00203 | 15,5 |
| ET60L | 1,8 | 1390 | 4,95 | 0,7 | 75 | 12,4 | 2,5 | 2,5 | 4,6 | 1,5 | 1400 | 4,50 | 0,65 | 74 | 10,20 | 3 | 3 | 5,1 | 0,00318 | 0,00242 | 18,5 |
| ET63S | 0,75 | 1380 | 2,03 | 0,72 | 74 | 5,19 | 2,1 | 2 | 3,5 | 0,55 | 1400 | 1,68 | 0,62 | 76 | 3,75 | 2,9 | 2,8 | 4,2 | 0,00217 | 0,00140 | 11,2 |
| ET63S | 1,1 | 1385 | 2,71 | 0,77 | 76 | 7,58 | 2,4 | 2,3 | 4 | 0,75 | 1440 | 2,17 | 0,64 | 78 | 4,97 | 3,6 | 3,5 | 5 | 0,00250 | 0,00173 | 12,6 |
| ET63La | 1,5 | 1300 | 3,86 | 0,79 | 71 | 11 | 1,8 | 1,8 | 3,2 | 1,1 | 1360 | 2,90 | 0,71 | 77 | 7,72 | 2,6 | 2,6 | 4,3 | 0,00284 | 0,00207 | 14,6 |
| ET63La | 1,85 | 1320 | 4,63 | 0,78 | 74 | 13,4 | 2,2 | 2,2 | 4,1 | 1,5 | 1360 | 3,90 | 0,73 | 76 | 10,50 | 2,8 | 2,8 | 4,9 | 0,00333 | 0,00256 | 15 |
| ET80S | 2,2 | 1400 | 4,96 | 0,8 | 80 | 15 | 3 | 2,7 | 5 | 1,85 | 1420 | 4,40 | 0,75 | 81 | 12,40 | 3,6 | 3,3 | 5,6 | 0,01012 | 0,00494 | 28,5 |
| ET80M | 3 | 1370 | 6,77 | 0,8 | 80 | 20,9 | 2,2 | 2,2 | 4,4 | 2,2 | 1400 | 5,23 | 0,75 | 81 | 15,00 | 3,1 | 3,1 | 5,7 | 0,01018 | 0,00512 | 30 |

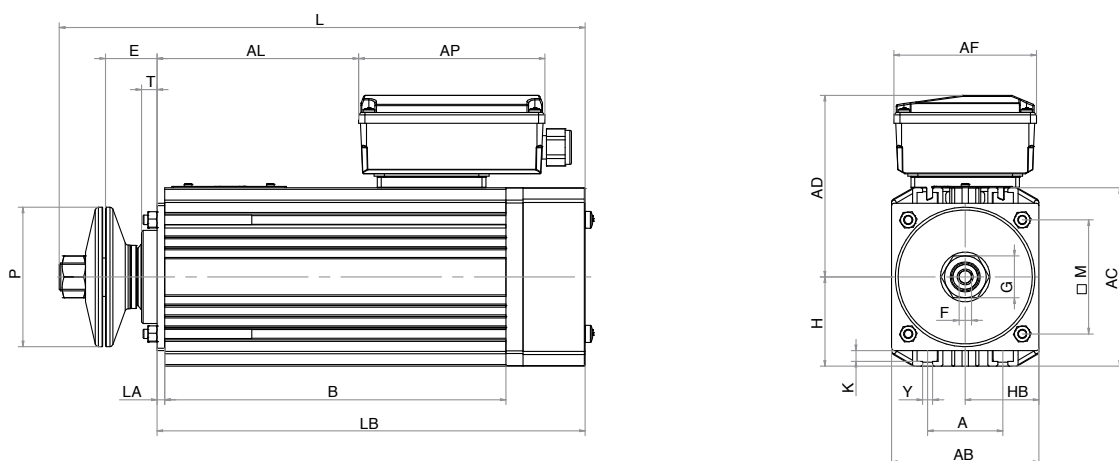
| EMSTD | S6 - 60% | | | | | | | | | S1 | | | | | | | | | J | | W |
|--------------|-------------|-------------|--------------|-------------|-----------|--------------|-------------|------------|-----------|-------------|-------------|--------------|-------------|-----------|-------------|-------------|------------|--------------|----------------|----------------|-------------|
| 2 POLI | Pn | n | In (230V) | cosφ | η | Mn | Ms/Mn | Is/In | Cm | Pn | n | In (230V) | cosφ | η | Mn | Ms/Mn | Is/In | Cm | B3 | B14 | B3 |
| size | kW | rpm | A | | % | Nm | | | μF | kW | rpm | A | | % | Nm | | | μF | Kgm^2 | Kgm^2 | Kg |
| EM48S | 0,37 | 2600 | 2,79 | 0,96 | 60 | 1,36 | 0,7 | 2,4 | 12,5 | 0,30 | 2620 | 2,42 | 0,9 | 60 | 1,09 | 0,7 | 2,5 | 10-12,5 | 0,00050 | 0,00026 | 6 |
| EM48S | 0,55 | 2700 | 4,09 | 0,9 | 65 | 1,95 | 0,6 | 2,5 | 16 | 0,37 | 2800 | 2,87 | 0,8 | 70 | 1,26 | 0,9 | 3,5 | 14-16 | 0,00056 | 0,00032 | 8,6 |
| EM48M | 0,75 | 2750 | 5,12 | 0,98 | 65 | 2,6 | 0,5 | 3 | 20 | 0,55 | 2850 | 4,09 | 0,9 | 65 | 1,84 | 0,7 | 3,7 | 16-20 | 0,00067 | 0,00042 | 9 |
| EM48M | 1,1 | 2700 | 7,40 | 0,95 | 68 | 3,89 | 0,35 | 2,7 | 20 | 0,75 | 2800 | 5,18 | 0,9 | 70 | 2,56 | 0,5 | 3,8 | 16-20 | 0,00077 | 0,00052 | 9,5 |
| EM60S | 0,75 | 2730 | 5,29 | 0,92 | 67 | 2,62 | 0,65 | 2,4 | 25 | 0,55 | 2800 | 4,03 | 0,9 | 66 | 1,88 | 0,9 | 3,3 | 25 | 0,00140 | 0,00063 | 12,5 |
| EM60M | 1,1 | 2720 | 8,05 | 0,9 | 66 | 3,86 | 0,6 | 2,6 | 30 | 0,75 | 2800 | 5,70 | 0,88 | 65 | 2,56 | 0,9 | 3,7 | 30 | 0,00152 | 0,00076 | 14,5 |
| EM60M | 1,5 | 2700 | 11,40 | 0,88 | 65 | 5,31 | 0,6 | 2,8 | 35 | 1,1 | 2750 | 8,79 | 0,85 | 64 | 3,82 | 0,8 | 3,6 | 35 | 0,00165 | 0,00088 | 16 |
| EM60L | 1,8 | 2700 | 13,47 | 0,88 | 66 | 6,37 | 0,6 | 2,8 | 40 | 1,5 | 2750 | 11,80 | 0,85 | 65 | 5,21 | 0,74 | 3,2 | 40 | 0,00177 | 0,00100 | 17,5 |
| EM63S | 1,1 | 2800 | 7,09 | 0,9 | 75 | 3,75 | 0,4 | 2,8 | 25 | 0,75 | 2900 | 5,82 | 0,8 | 70 | 2,47 | 0,6 | 3,4 | 20-25 | 0,00166 | 0,00089 | 11,2 |
| EM63L | 1,5 | 2800 | 9,61 | 0,93 | 73 | 5,12 | 0,5 | 3,8 | 30 | 1,1 | 2900 | 7,81 | 0,85 | 72 | 3,62 | 0,7 | 4,7 | 25-30 | 0,00188 | 0,00111 | 12,4 |
| EM63L | 1,85 | 2800 | 11,92 | 0,9 | 75 | 6,31 | 0,5 | 3,5 | 35 | 1,5 | 2850 | 10,51 | 0,85 | 73 | 5,03 | 0,6 | 4,1 | 30-35 | 0,00208 | 0,00131 | 14,1 |
| EM63L | 2,2 | 2830 | 12,61 | 0,96 | 79 | 7,42 | 0,4 | 4,6 | 45 | 1,85 | 2850 | 10,72 | 0,95 | 79 | 6,20 | 0,5 | 5,4 | 40-45 | 0,00238 | 0,00161 | 16 |
| EM80S | 1,5 | 2800 | 9,93 | 0,9 | 73 | 5,12 | 0,6 | 4,1 | 45 | 1,1 | 2850 | 8,54 | 0,8 | 70 | 3,69 | 0,6 | 4,8 | 40-45 | 0,00702 | 0,00183 | 22 |
| EM80S | 2,2 | 2750 | 13,15 | 0,97 | 75 | 7,64 | 0,6 | 3,7 | 55 | 1,85 | 2800 | 11,02 | 0,96 | 76 | 6,31 | 0,6 | 4,4 | 50-55 | 0,00734 | 0,00215 | 24,5 |
| EM80S | 3 | 2800 | 17,75 | 0,98 | 75 | 10,23 | 0,3 | 4,2 | 55 | 2,2 | 2850 | 12,98 | 0,97 | 76 | 7,37 | 0,3 | 4,9 | 50-55 | 0,00776 | 0,00257 | 27,5 |

Dimensions E48 - B3



ET

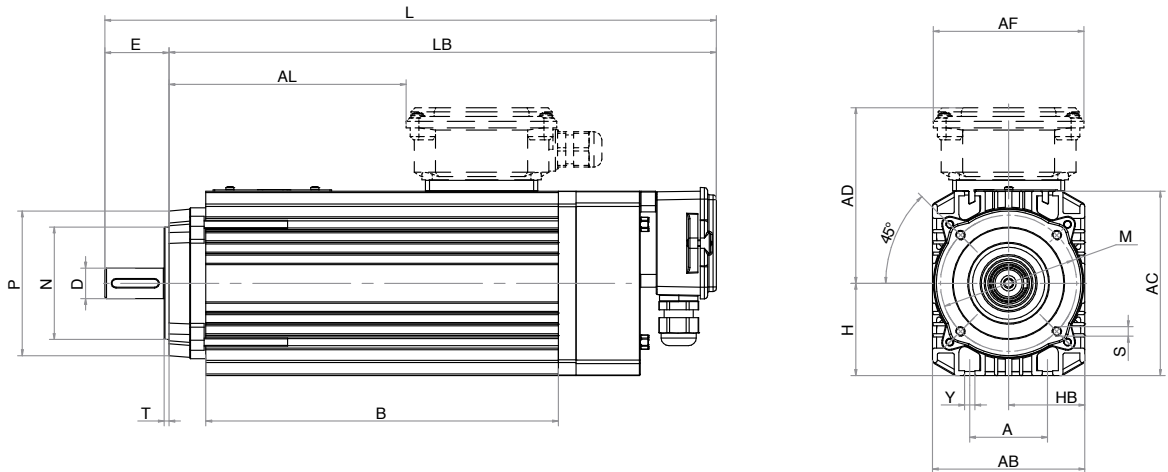
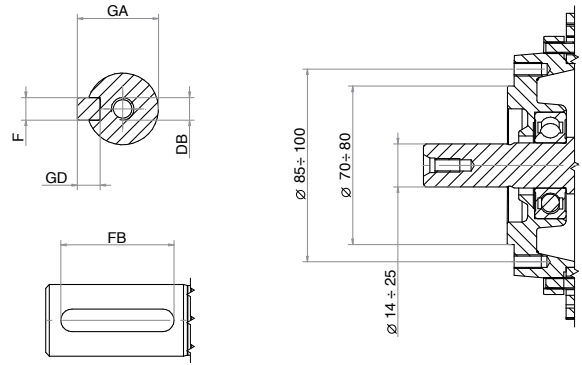
| Size | A | AB | AC | B | E | F | G | H | HB | L | LB | K | Y | M | P | T | AD | AF | AL | LA | AP |
|--------|----|----|-----|-----|----|---|----|------|------|-----|-----|---|---|------|----|----|-----|----|-----|----|-----|
| ET48S | 48 | 95 | 115 | 150 | 33 | 8 | 27 | 57,5 | 47,5 | 316 | 206 | 7 | 6 | 73,5 | 90 | 10 | 109 | 94 | 60 | 5 | /// |
| ET48M | 48 | 95 | 115 | 200 | 33 | 8 | 27 | 57,5 | 47,5 | 366 | 256 | 7 | 6 | 73,5 | 90 | 10 | 109 | 94 | 110 | 5 | /// |
| ET48La | 48 | 95 | 115 | 220 | 33 | 8 | 27 | 57,5 | 47,5 | 386 | 276 | 7 | 6 | 73,5 | 90 | 10 | 109 | 94 | 130 | 5 | /// |
| ET48Lb | 48 | 95 | 115 | 255 | 33 | 8 | 27 | 57,5 | 47,5 | 421 | 311 | 7 | 6 | 73,5 | 90 | 10 | 109 | 94 | 165 | 5 | /// |



EM

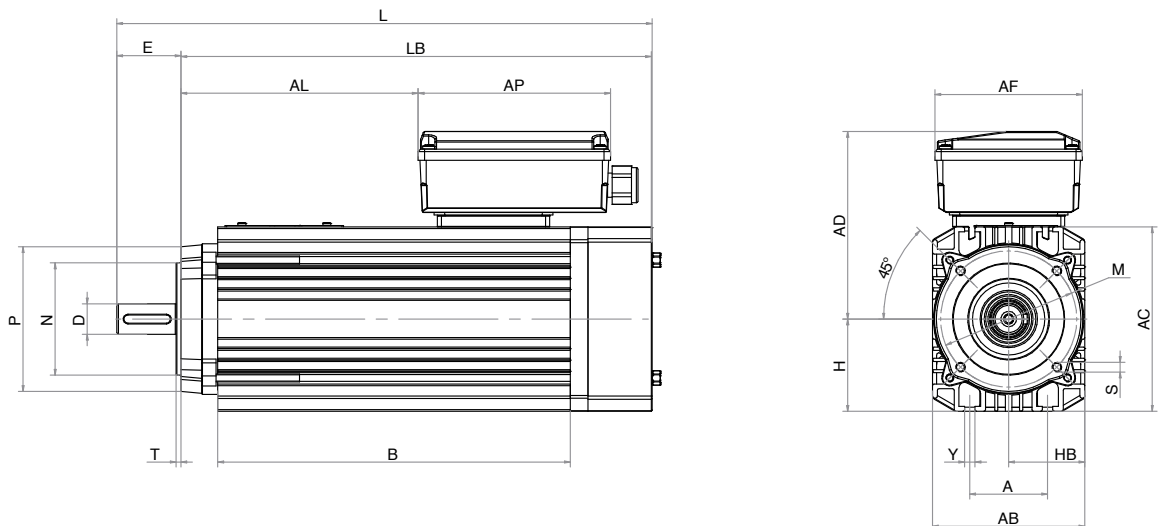
| Size | A | AB | AC | B | E | F | G | H | HB | L | LB | K | Y | M | P | T | AD | AF | AL | LA | AP |
|-------|----|----|-----|-----|----|---|----|------|------|-----|-----|---|---|------|----|----|-----|----|-----|----|-----|
| EM48S | 48 | 95 | 115 | 150 | 33 | 8 | 27 | 57,5 | 47,5 | 269 | 236 | 7 | 6 | 73,5 | 90 | 10 | 117 | 92 | 60 | 5 | 120 |
| EM48M | 48 | 95 | 115 | 200 | 33 | 8 | 27 | 57,5 | 47,5 | 319 | 256 | 7 | 6 | 73,5 | 90 | 10 | 117 | 92 | 110 | 5 | 120 |

Dimensions E48 - B14



ET

| Size | A | AB | AC | B | H | HB | L | LB | Y | P* | N* | M* | T | S | D | E | F | FB | GA | GD | AD | AF | AL | DB | AP |
|--------|----|----|-----|-----|------|------|-----|-----|---|-------|----|-----|---|----|----|----|---|----|------|----|-----|----|-----|----|-----|
| ET48S | 48 | 95 | 115 | 150 | 57,5 | 47,5 | 316 | 272 | 6 | 90 | 70 | 85 | 3 | M6 | 14 | 30 | 5 | 20 | 16,5 | 5 | 109 | 94 | 78 | M5 | /// |
| ET48M | 48 | 95 | 115 | 200 | 57,5 | 47,5 | 366 | 322 | 6 | 90 | 70 | 85 | 3 | M6 | 14 | 30 | 5 | 20 | 16,5 | 5 | 109 | 94 | 128 | M5 | /// |
| ET48La | 48 | 95 | 115 | 220 | 57,5 | 47,5 | 381 | 342 | 6 | 95x95 | 80 | 100 | 3 | M6 | 19 | 40 | 6 | 30 | 21,5 | 6 | 109 | 94 | 148 | M6 | /// |
| ET48Lb | 48 | 95 | 115 | 255 | 57,5 | 47,5 | 421 | 377 | 6 | 95x95 | 80 | 100 | 3 | M6 | 19 | 40 | 6 | 30 | 21,5 | 6 | 109 | 94 | 183 | M6 | /// |



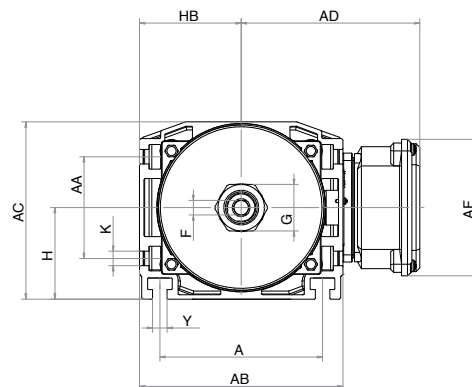
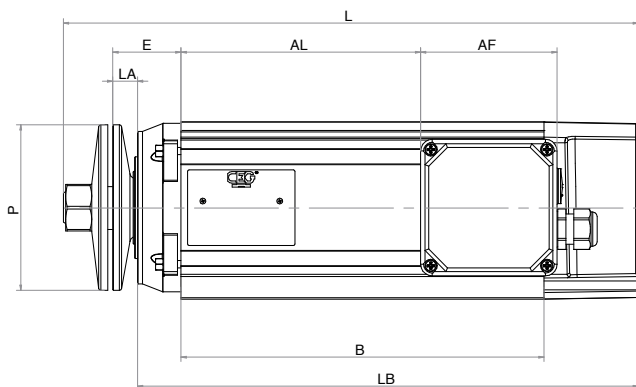
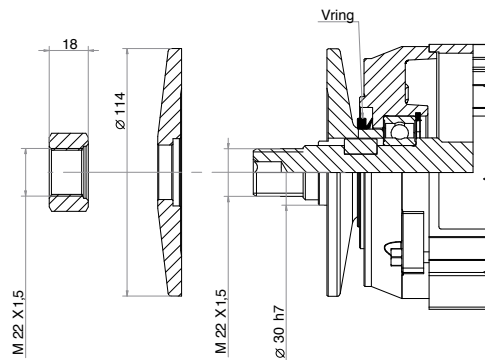
EM

| Size | A | AB | AC | B | H | HB | L | LB | Y | P* | N* | M* | T | S | D | E | F | FB | GA | GD | AD | AF | AL | DB | AP |
|-------|----|----|-----|-----|------|------|-----|-----|---|-------|----|----|---|----|----|----|---|----|------|----|-----|----|-----|----|-----|
| EM48S | 48 | 95 | 115 | 150 | 57,5 | 47,5 | 264 | 225 | 6 | 95x95 | 70 | 85 | 3 | M6 | 14 | 30 | 5 | 20 | 16,5 | 5 | 117 | 92 | 78 | M5 | 120 |
| EM48M | 48 | 95 | 115 | 200 | 57,5 | 47,5 | 314 | 275 | 6 | 95x95 | 70 | 85 | 3 | M6 | 14 | 30 | 5 | 20 | 16,5 | 5 | 117 | 92 | 128 | M5 | 120 |

*Flange IEC 63 available on demand.
P= Ø90 N= Ø60 M= Ø75

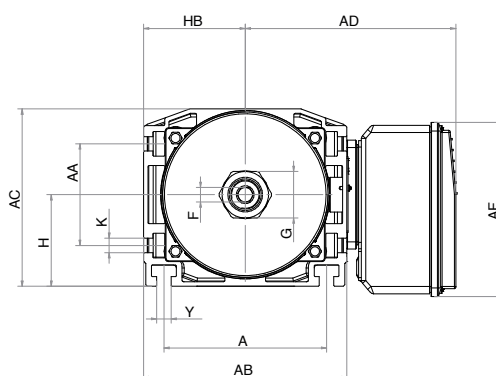
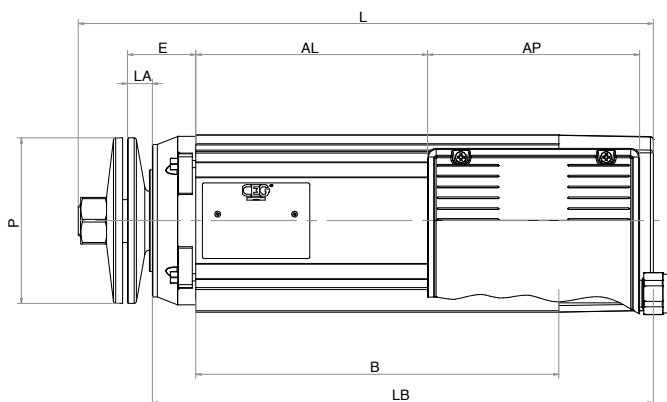
Dimensions

E60 - B3



ET

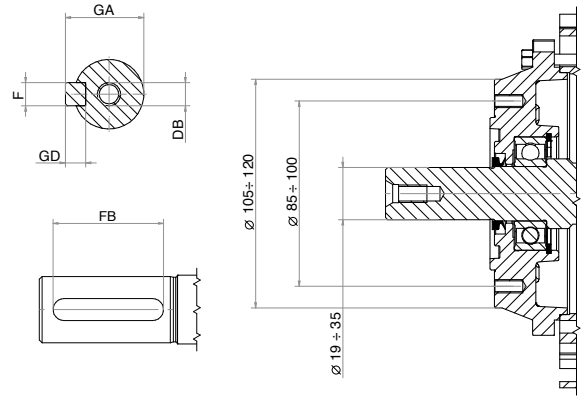
| size | A | AB | AC | AA | B | E | F | G | H | HB | L | LB | K | Y | P | AD | AF | AL | LA | AP |
|-------|-----|-----|-----|----|-----|----|----|----|----|----|-----|-----|----|----|-----|-----|----|-----|----|-----|
| ET60S | 112 | 140 | 122 | 70 | 170 | 47 | 10 | 32 | 63 | 70 | 316 | 265 | 10 | 10 | 114 | 123 | 94 | 85 | 17 | /// |
| ET60M | 112 | 140 | 122 | 70 | 210 | 47 | 10 | 32 | 63 | 70 | 356 | 305 | 10 | 10 | 114 | 123 | 94 | 125 | 17 | /// |
| ET60L | 112 | 140 | 122 | 70 | 250 | 47 | 10 | 32 | 63 | 70 | 396 | 345 | 10 | 10 | 114 | 123 | 94 | 165 | 17 | /// |



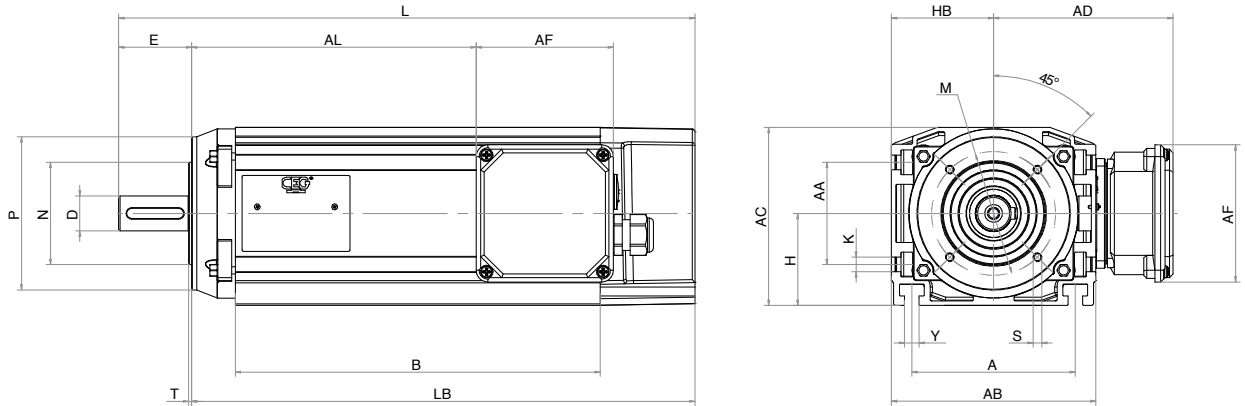
EM

| size | A | AB | AC | AA | B | E | F | G | H | HB | L | LB | K | Y | P | AD | AF | AL | LA | AP |
|-------|-----|-----|-----|----|-----|----|----|----|----|----|-----|-----|----|----|-----|-----|-----|-----|----|-----|
| EM60S | 112 | 140 | 122 | 70 | 170 | 47 | 10 | 32 | 63 | 70 | 316 | 265 | 10 | 10 | 114 | 145 | 120 | 79 | 17 | 146 |
| EM60M | 112 | 140 | 122 | 70 | 210 | 47 | 10 | 32 | 63 | 70 | 356 | 305 | 10 | 10 | 114 | 145 | 120 | 119 | 17 | 146 |
| EM60L | 112 | 140 | 122 | 70 | 250 | 47 | 10 | 32 | 63 | 70 | 396 | 345 | 10 | 10 | 114 | 145 | 120 | 159 | 17 | 146 |

Dimensions E60 - B14

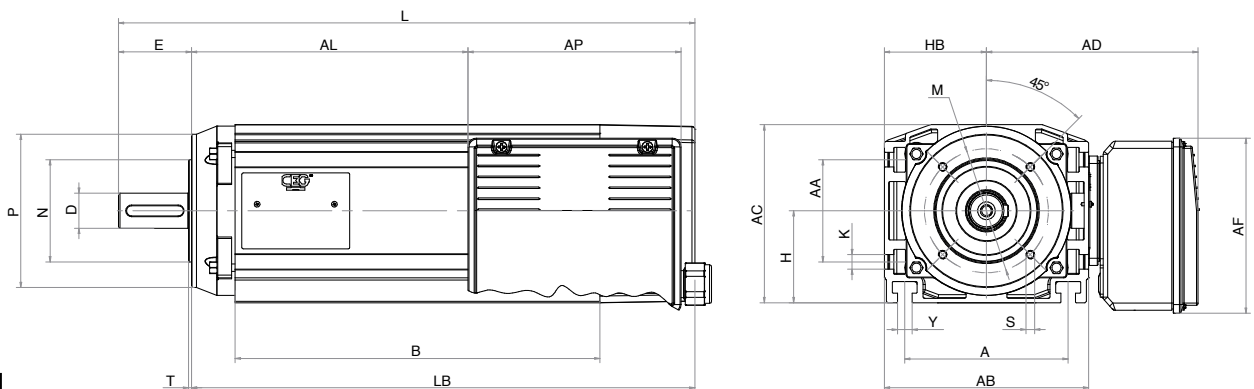


ET



| size | A | AB | AC | AA | B | L | LB | Y | K | P* | N* | M* | T | S | D | E | F | FB | GA | GD | AD | AF | AL | DB | AP |
|-------|-----|-----|-----|----|-----|-----|-----|----|----|-----|----|----|---|----|----|----|---|----|------|----|-----|----|-----|----|----|
| ET60S | 112 | 140 | 122 | 70 | 170 | 315 | 265 | 10 | 10 | 105 | 70 | 85 | 3 | M6 | 19 | 40 | 6 | 30 | 21,5 | 6 | 123 | 94 | 105 | M6 | ∥ |
| ET60M | 112 | 140 | 122 | 70 | 210 | 355 | 305 | 10 | 10 | 105 | 70 | 85 | 3 | M6 | 19 | 40 | 6 | 30 | 21,5 | 6 | 123 | 94 | 155 | M6 | ∥ |
| ET60L | 112 | 140 | 122 | 70 | 250 | 395 | 345 | 10 | 10 | 105 | 70 | 85 | 3 | M6 | 24 | 50 | 8 | 40 | 27 | 7 | 123 | 94 | 195 | M8 | ∥ |

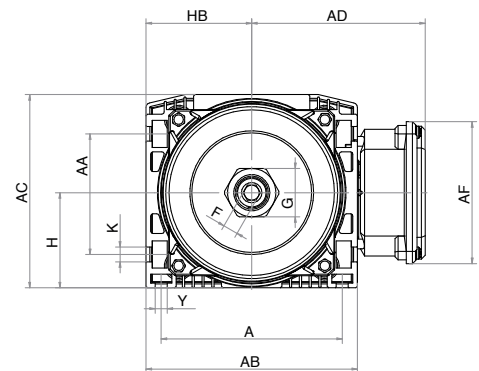
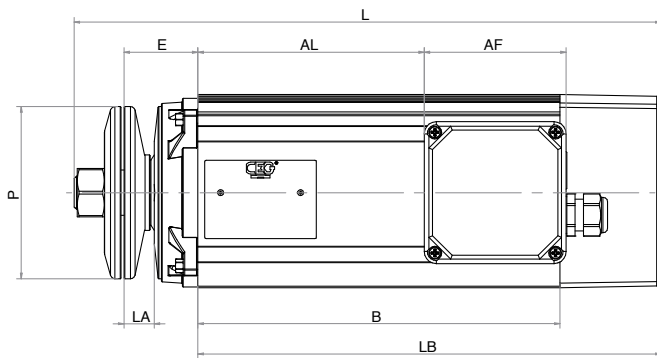
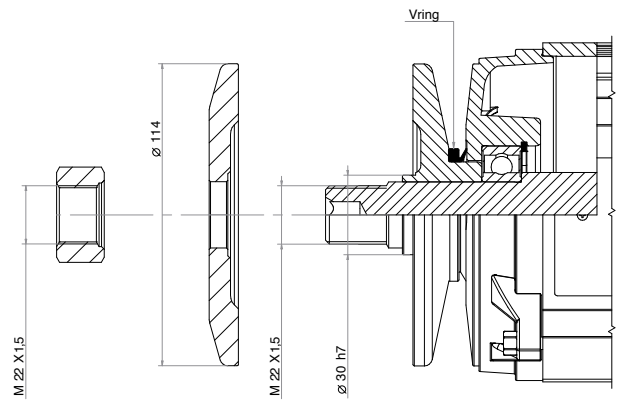
EM



| size | A | AB | AC | AA | B | L | LB | Y | K | P* | N* | M* | T | S | D | E | F | FB | GA | GD | AD | AF | AL | DB | AP |
|-------|-----|-----|-----|----|-----|-----|-----|----|----|-----|----|----|---|----|----|----|---|----|------|----|-----|-----|-----|----|-----|
| EM60S | 112 | 140 | 122 | 70 | 170 | 315 | 265 | 10 | 10 | 105 | 70 | 85 | 3 | M6 | 19 | 40 | 6 | 30 | 21,5 | 6 | 145 | 120 | 109 | M6 | 146 |
| EM60M | 112 | 140 | 122 | 70 | 210 | 355 | 305 | 10 | 10 | 105 | 70 | 85 | 3 | M6 | 19 | 40 | 6 | 30 | 22 | 6 | 145 | 120 | 149 | M6 | 146 |
| EM60L | 112 | 140 | 122 | 70 | 250 | 395 | 345 | 10 | 10 | 105 | 70 | 85 | 3 | M6 | 24 | 50 | 8 | 40 | 27 | 7 | 145 | 120 | 189 | M8 | 146 |

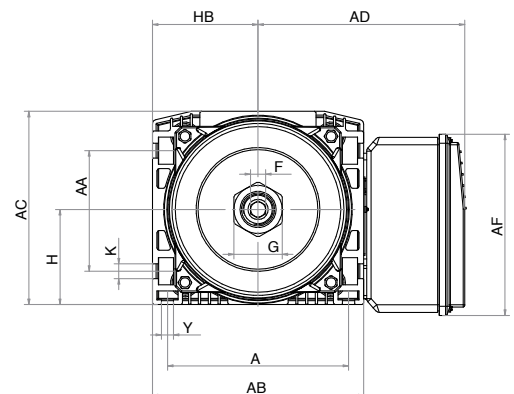
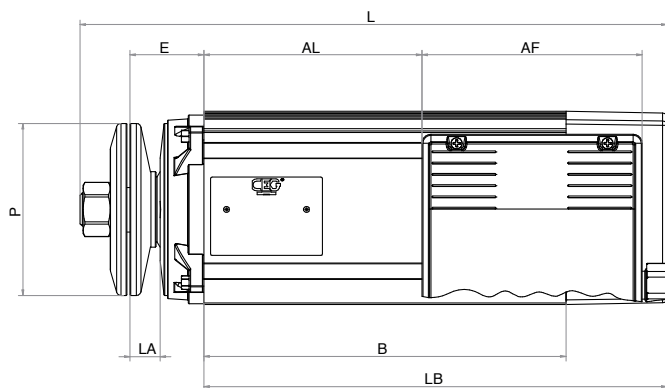
*Flange IEC 80 available on demand.
P= Ø120 N= Ø80 M= Ø100

Dimensions E63 - B3



ET

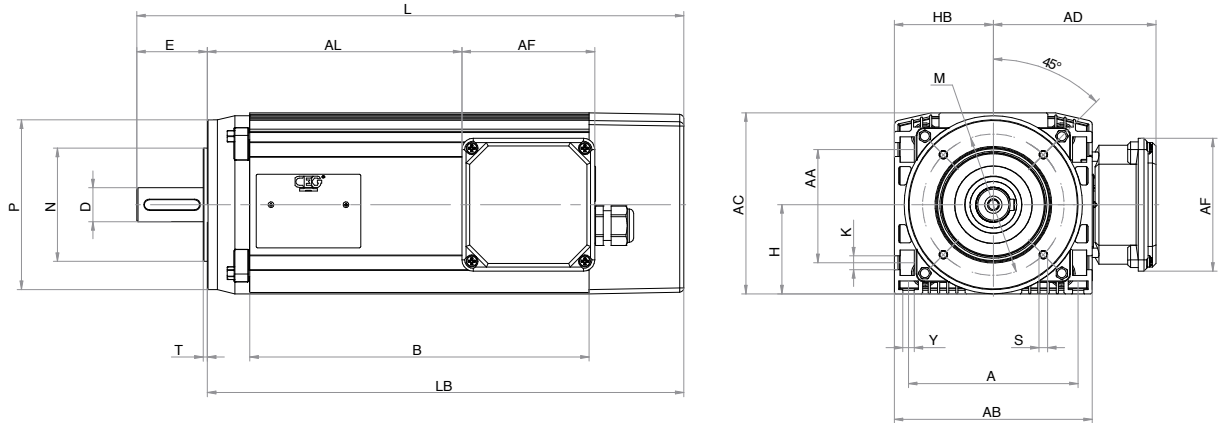
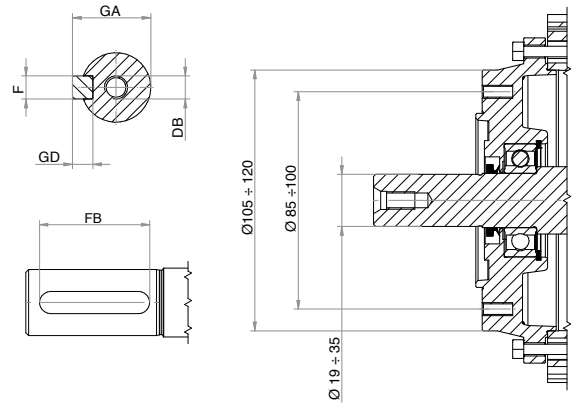
| size | A | AB | AC | AA | B | E | F | G | H | HB | L | LB | K | Y | P | AD | AF | AL | LA | AP |
|--------|-----|-----|-----|----|-----|----|----|----|----|----|-----|-----|----|---|-----|-----|----|-----|----|-----|
| ET63S | 120 | 140 | 128 | 80 | 180 | 49 | 10 | 32 | 63 | 70 | 329 | 247 | 10 | 8 | 114 | 115 | 94 | 90 | 20 | /// |
| ET63La | 120 | 140 | 128 | 80 | 240 | 49 | 10 | 32 | 63 | 70 | 389 | 307 | 10 | 8 | 114 | 115 | 94 | 150 | 20 | /// |
| ET63Lb | 120 | 140 | 128 | 80 | 260 | 49 | 10 | 32 | 63 | 70 | 409 | 327 | 10 | 8 | 114 | 115 | 94 | 170 | 20 | /// |



EM

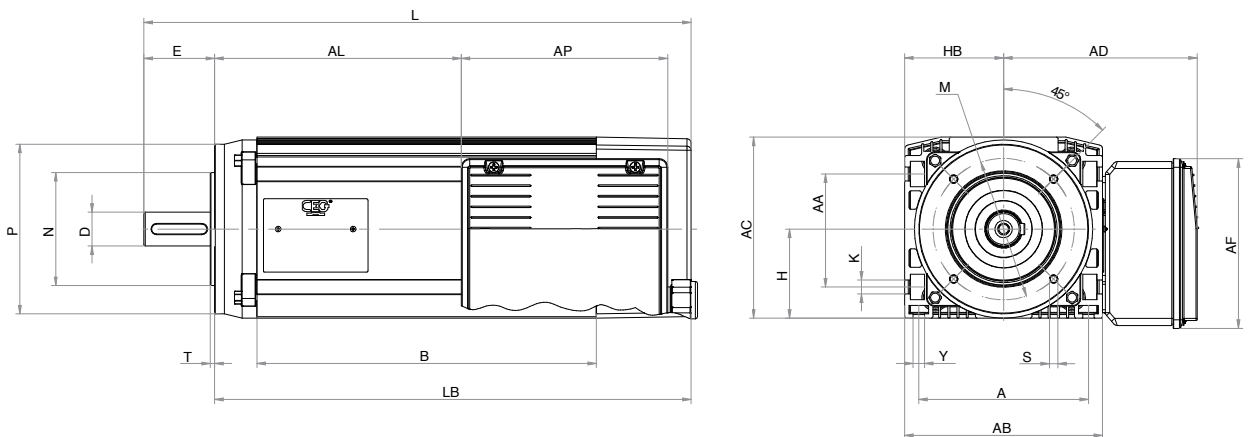
| size | A | AB | AC | AA | B | E | F | G | H | HB | L | LB | K | Y | P | AD | AF | AL | LA | AP |
|-------|-----|-----|-----|----|-----|----|----|----|----|----|-----|-----|----|---|-----|-----|-----|-----|----|-----|
| EM63S | 102 | 140 | 128 | 80 | 180 | 49 | 10 | 32 | 63 | 70 | 329 | 247 | 10 | 8 | 114 | 137 | 120 | 84 | 20 | 146 |
| EM63L | 102 | 140 | 128 | 80 | 240 | 49 | 10 | 32 | 63 | 70 | 389 | 307 | 10 | 8 | 114 | 137 | 120 | 144 | 20 | 146 |

Dimensions E63 - B14



ET

| size | A | AB | AC | AA | B | L | LB | Y | K | P* | N* | M* | T | S | D | E | F | FB | GA | GD | AD | AF | AL | DB | AP |
|--------|-----|-----|-----|----|-----|-----|-----|---|----|-----|----|----|---|----|----|----|---|----|------|----|-----|----|-----|----|----|
| ET63S | 120 | 140 | 128 | 80 | 180 | 327 | 277 | 8 | 10 | 105 | 70 | 85 | 3 | M6 | 19 | 40 | 6 | 30 | 21,5 | 6 | 115 | 94 | 120 | M6 | ∕ |
| ET63La | 120 | 140 | 128 | 80 | 240 | 387 | 337 | 8 | 10 | 105 | 70 | 85 | 3 | M6 | 24 | 50 | 8 | 40 | 27 | 7 | 115 | 94 | 180 | M8 | ∕ |
| ET63Lb | 120 | 140 | 128 | 80 | 260 | 407 | 357 | 8 | 10 | 105 | 70 | 85 | 3 | M6 | 24 | 50 | 8 | 40 | 27 | 7 | 115 | 94 | 200 | M8 | ∕ |

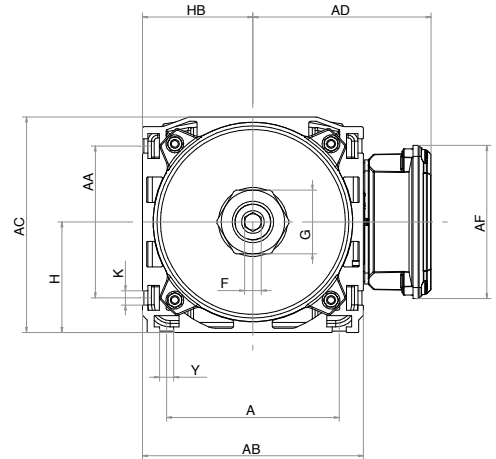
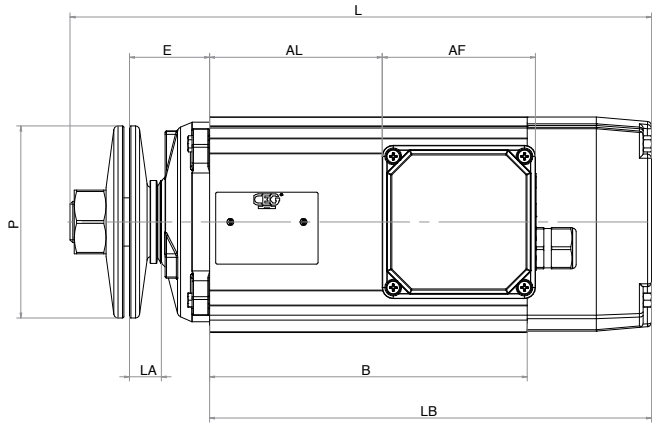
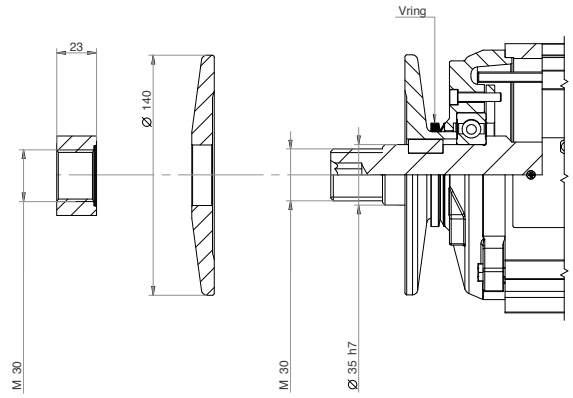


EM

| size | A | AB | AC | AA | B | L | LB | Y | K | P* | N* | M* | T | S | D | E | F | FB | GA | GD | AD | AF | AL | DB | AP |
|-------|-----|-----|-----|----|-----|-----|-----|---|----|-----|----|----|---|----|----|----|---|----|------|----|-----|-----|-----|----|-----|
| EM63S | 120 | 140 | 128 | 80 | 180 | 327 | 277 | 8 | 10 | 105 | 70 | 85 | 3 | M6 | 19 | 40 | 6 | 30 | 21,5 | 6 | 137 | 120 | 114 | M6 | 146 |
| EM63L | 120 | 140 | 128 | 80 | 240 | 387 | 337 | 8 | 10 | 105 | 70 | 85 | 3 | M6 | 24 | 50 | 8 | 40 | 27 | 7 | 137 | 120 | 174 | M8 | 146 |

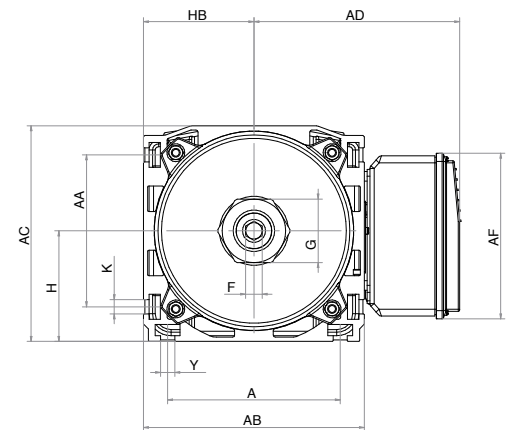
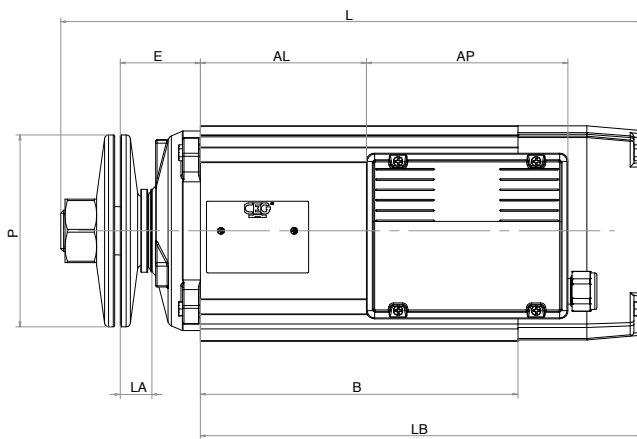
*Flange IEC 80 available on demand.
P= Ø120 N= Ø80 M= Ø100

Dimensions E80 - B3



ET

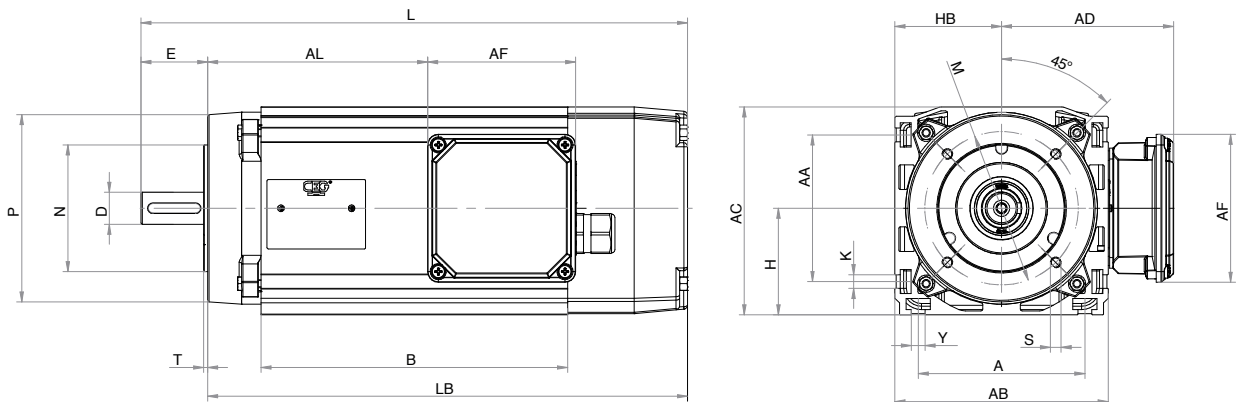
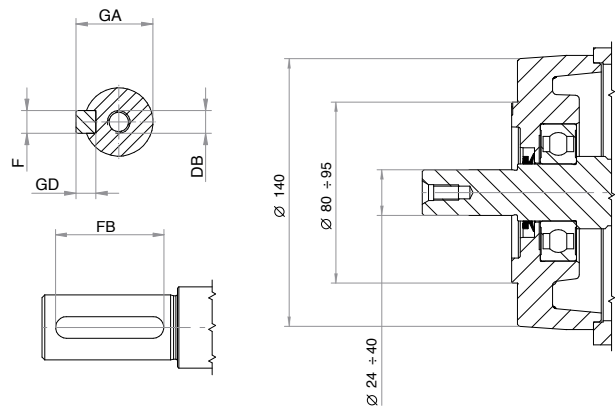
| size | A | AB | AC | AA | B | E | F | G | H | HB | L | LB | K | Y | P | AD | AF | AL | LA | AP |
|--------|-----|-----|-----|-----|-----|----|----|----|----|----|-----|-----|----|----|-----|-----|-----|-----|----|-----|
| ET80S | 125 | 160 | 156 | 110 | 230 | 58 | 12 | 46 | 80 | 80 | 421 | 320 | 10 | 10 | 139 | 129 | 111 | 125 | 23 | /// |
| ET80M | 125 | 160 | 156 | 110 | 280 | 58 | 12 | 46 | 80 | 80 | 471 | 370 | 10 | 10 | 139 | 129 | 111 | 175 | 23 | /// |
| ET80La | 125 | 160 | 156 | 110 | 350 | 58 | 12 | 46 | 80 | 80 | 541 | 440 | 10 | 10 | 139 | 129 | 111 | 245 | 23 | /// |
| ET80Lb | 125 | 160 | 156 | 110 | 400 | 58 | 12 | 46 | 80 | 80 | 591 | 490 | 10 | 10 | 139 | 129 | 111 | 295 | 23 | /// |



EM

| size | A | AB | AC | AA | B | E | F | G | H | HB | L | LB | K | Y | P | AD | AF | AL | LA | AP |
|-------|-----|-----|-----|-----|-----|----|----|----|----|----|-----|-----|----|----|-----|-----|-----|-----|----|-----|
| EM80S | 125 | 160 | 156 | 110 | 230 | 58 | 12 | 46 | 80 | 80 | 421 | 320 | 10 | 10 | 139 | 149 | 120 | 120 | 23 | 146 |

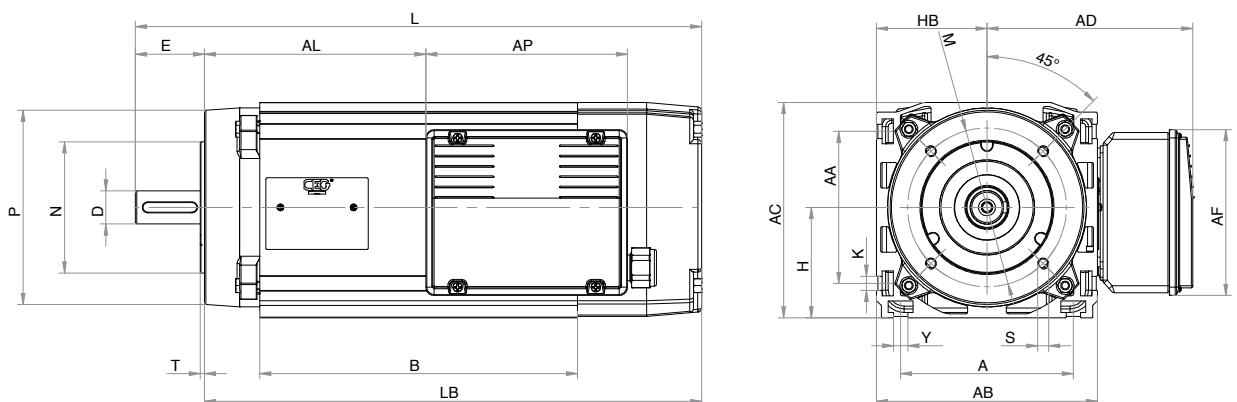
Dimensions E80 - B14



ET

| size | A | AB | AC | AA | B | L | LB | Y | K | P* | N* | M* | T | S | D | E | F | FB | GA | GD | AD | AF | AL | DB | AP |
|--------|-----|-----|-----|-----|-----|-----|-----|----|----|-----|----|-----|---|----|----|----|---|----|----|----|-----|-----|-----|-----|----|
| ET80S | 125 | 160 | 156 | 110 | 230 | 410 | 360 | 10 | 10 | 140 | 95 | 115 | 3 | M8 | 24 | 50 | 8 | 40 | 27 | 7 | 129 | 111 | 165 | M8 | / |
| ET80M | 125 | 160 | 156 | 110 | 280 | 470 | 410 | 10 | 10 | 140 | 95 | 115 | 3 | M8 | 28 | 60 | 8 | 50 | 27 | 7 | 129 | 111 | 215 | M10 | / |
| ET80La | 125 | 160 | 156 | 110 | 350 | 540 | 480 | 10 | 10 | 140 | 95 | 115 | 3 | M8 | 28 | 60 | 8 | 50 | 27 | 7 | 129 | 111 | 285 | M10 | / |
| ET80Lb | 125 | 160 | 156 | 110 | 400 | 590 | 530 | 10 | 10 | 140 | 95 | 115 | 3 | M8 | 28 | 60 | 8 | 50 | 27 | 7 | 129 | 111 | 335 | M10 | / |

EM

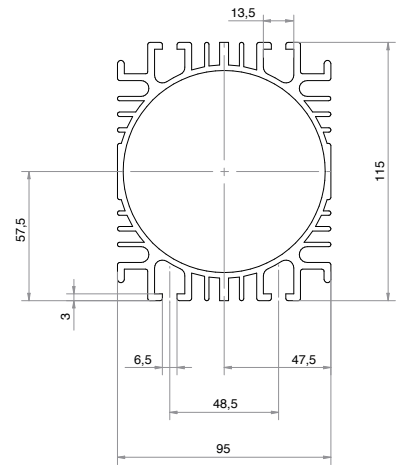
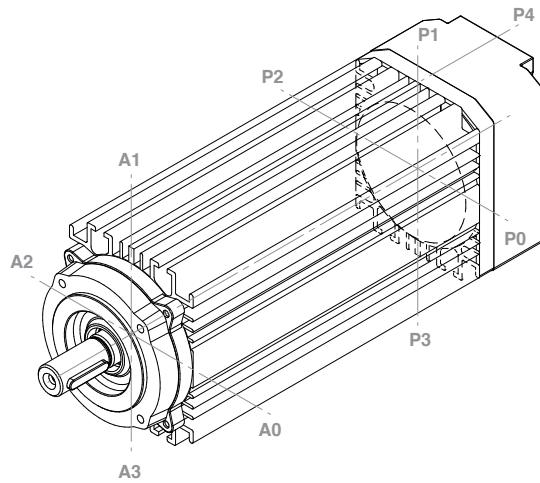


| size | A | AB | AC | AA | B | L | LB | Y | K | P* | N* | M* | T | S | D | E | F | FB | GA | GD | AD | AF | AL | DB | AP |
|-------|-----|-----|-----|-----|-----|-----|-----|----|----|-----|----|-----|---|----|----|----|---|----|----|----|-----|-----|-----|----|-----|
| EM80S | 125 | 160 | 156 | 110 | 230 | 410 | 360 | 10 | 10 | 140 | 95 | 115 | 3 | M8 | 28 | 60 | 8 | 50 | 27 | 7 | 149 | 120 | 160 | M8 | 146 |

*Flange IEC 80 available on demand.
P= Ø120 N= Ø80 M= Ø100

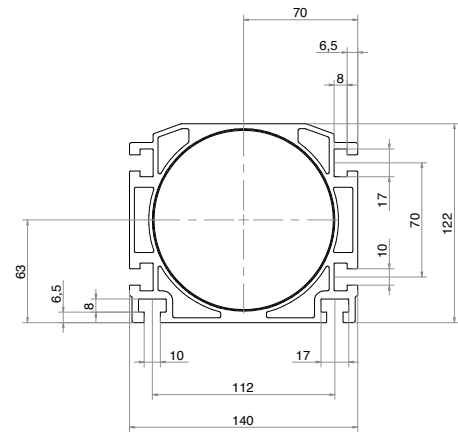
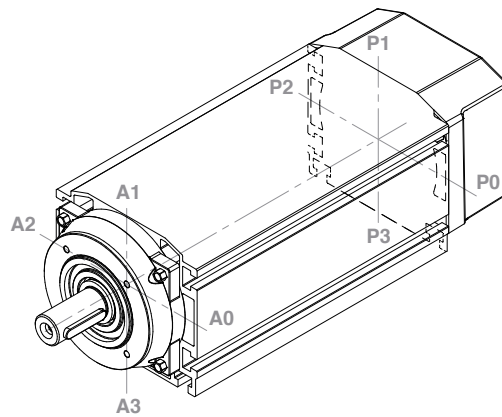
Terminal Box Position

E48



| Sign | Description | | |
|------|-------------|----------|-------------------|
| A | A0 | BS VS/AL | top shaft side |
| | A1 | DX VS/AL | right shaft side |
| | A2 | BS VS/AL | top shaft side |
| | A3 | DX VS/AL | right shaft side |
| P | P0 | BS VS/VN | top fan side |
| | P1 | DX VS/VN | right fan side |
| | P2 | BS VS/VN | top fan side |
| BACK | P3 | DX VS/VN | right fan side |
| | P4 | CV | back on fan cover |

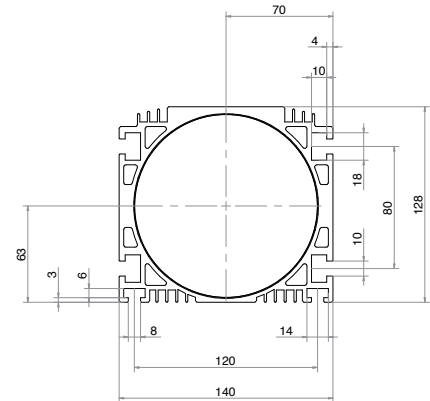
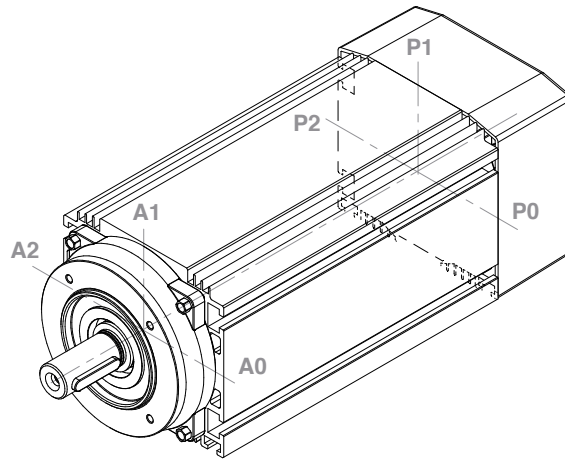
E60



| Sign | Description | | |
|------|-------------|----------|------------------|
| A | A0 | DX VS/AL | right shaft side |
| | A1 | BS VS/AL | top shaft side |
| | A2 | SX VS/AL | left shaft side |
| | A3 | BI VS/AL | down shaft side |
| P | P0 | DX VS/VN | right fan side |
| | P1 | BS VS/VN | top fan side |
| | P2 | SX VS/VN | left fan side |
| BACK | P3 | BI VS/VN | down fan side |

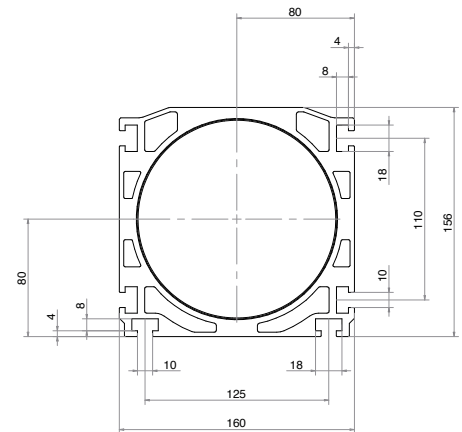
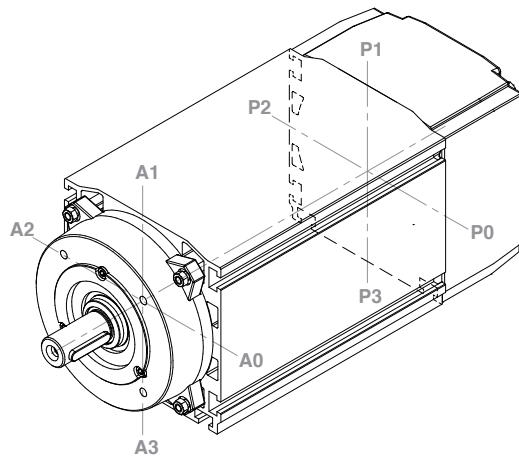
Terminal Box Position

E63



| Sign | Description | | |
|------|-------------|----------|------------------|
| A | A0 | DX VS/AL | right shaft side |
| | A1 | BS VS/AL | top shaft side |
| | A2 | SX VS/AL | left shaft side |
| P | P0 | DX VS/VN | right fan side |
| | P1 | BS VS/VN | top fan side |
| BACK | P2 | SX VS/VN | left fan side |

E80



| Sign | Description | | |
|------|-------------|----------|------------------|
| A | A0 | DX VS/AL | right shaft side |
| | A1 | BS VS/AL | top shaft side |
| | A2 | SX VS/AL | left shaft side |
| | A3 | BI VS/AL | down shaft side |
| P | P0 | DX VS/VN | right fan side |
| | P1 | BS VS/VN | top fan side |
| | P2 | SX VS/VN | left fan side |
| BACK | P3 | BI VS/VN | down fan side |

Brake Option

Low Center Motors can be equipped with a Direct Current Brake (FPC). Brake motor external sizes are equal to those of the corresponding standard motors (see pages 6-13). This brake is particularly suitable for applications where progressive braking is required. Without any power applied, the shaft is locked in compliance with all existing safety laws and standards.

The direct current brake is a single friction face brake with maximum reduced noise level and maximum safety standards. The brake works because of the force exerted by the springs. By taking the electromagnet-supply off, the mobile anchor, pushed by the springs, presses the friction pad against the iron fan. By supplying the electromagnet coil the brake is released through the rectifier.

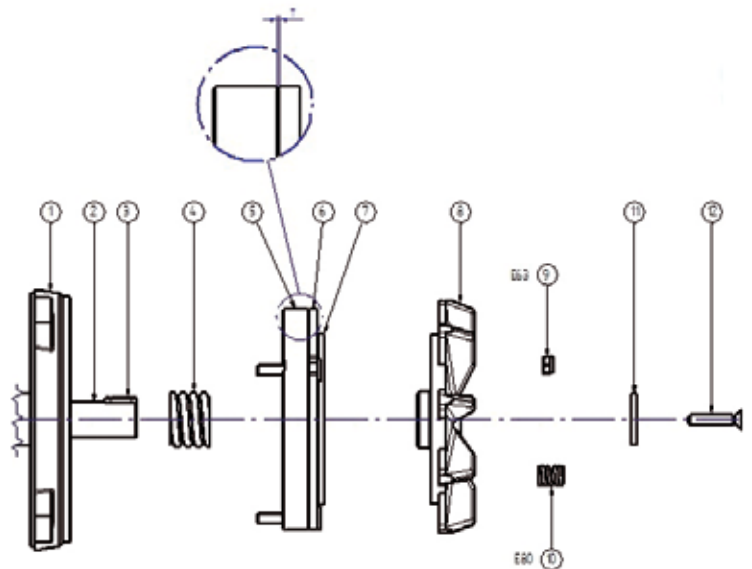
Air-gap adjusting, at the nominal value of supply voltage, is made during the assembly. During the operation this value has to be restored due to wear of the friction gasket. Such wear depends on the use. The air gap can be reset by simply tightening up the back locking nuts until you get the value shown on the following chart. The screw can be tightened without removing the fan cover.

NOTE: the following information is required when an order is placed: 1) supply voltage of the brake, 2) application data, 3) moment of inertia: 4) duty cycle (number of operations): 5) brake connections (terminal block or separate from the motor-supply). Upon request, special rectifiers are available with an EMC filter to reduce the braking delay.

STANDARD FEATURES

| | |
|---------------------|--------------------|
| brake rated voltage | 230V (Pn ≤ 3 kW) |
| | 400V (Pn > 3 kW) |
| protection rating | IP54 |

| size | break torque | engagine time | release time | tempo rilascio | braking gap |
|------|--------------|---------------|--------------|----------------|-------------|
| | Nm | W | ms | ms | mm |
| E60 | 4 | 18 | 40 | 100 | 0,2 |
| E63 | 4 | 18 | 40 | 100 | 0,2 |
| E80 | 9 | 25 | 60 | 150 | 0,2 |



| | | | |
|---|----------------|----|------------------------|
| 1 | FPC end shield | 7 | friction pad |
| 2 | shaft | 8 | cooling fan (cast iron |
| 3 | key | 9 | nuyloc nut |
| 4 | spring | 10 | spring unscrewing |
| 5 | brake coil | 11 | washer |
| 6 | mobile anchor | 12 | adjustment screw |

Electric Data

| ETFPC | S6 - 60% | | | | | | | | | S1 | | | | | | | | | J | | W | | max e | | |
|---------------|-------------|-------------|-------------|-------------|-----------|-------------|------------|------------|------------|-------------|-------------|-------------|-------------|-----------|-------------|------------|------------|------------|----------------|----------------|-------------|----------|-------------|----|----|
| | 2 POLES | | Pn | n | In (400V) | cosf | η | Mn | Mm Mn | Ms Mn | Is In | Pn | n | In (400V) | cosf | η | Mn | Mm Mn | Ms Mn | Is In | B3 | B14 | | B3 | bt |
| size | kW | rpm | A | | % | Nm | | | | | kW | rpm | A | | % | Nm | | | | | Kgm^2 | Kgm^2 | Kg | Nm | J |
| ET60S | 1,5 | 2750 | 3,35 | 0,85 | 76 | 5,21 | 2,3 | 2,1 | 4,5 | 1,1 | 2800 | 2,54 | 0,8 | 78 | 3,75 | 3,2 | 2,9 | 5,9 | 0,00202 | 0,00126 | 16 | 4 | 2000 | | |
| ET60M | 1,8 | 2790 | 3,96 | 0,87 | 76 | 6,33 | 2,4 | 2,2 | 4,9 | 1,5 | 2835 | 3,39 | 0,82 | 78 | 5,05 | 3 | 2,8 | 5,7 | 0,00215 | 0,00138 | 17 | 4 | 2000 | | |
| ET60M | 2,2 | 2800 | 4,80 | 0,86 | 77 | 7,5 | 2,7 | 2,7 | 6,2 | 1,85 | 2840 | 4,12 | 0,83 | 78 | 6,22 | 3,2 | 3,2 | 7,2 | 0,00227 | 0,00150 | 17,5 | 4 | 2000 | | |
| ET60L | 3 | 2825 | 6,70 | 0,82 | 79 | 10,1 | 3,1 | 3,1 | 5,7 | 2,2 | 2880 | 5,51 | 0,72 | 80 | 7,29 | 4,3 | 4,3 | 6,9 | 0,00252 | 0,00175 | 20 | 4 | 2000 | | |
| ET63S | 1,1 | 2740 | 2,52 | 0,83 | 76 | 3,83 | 2,3 | 2,3 | 4,7 | 0,75 | 2840 | 1,85 | 0,76 | 77 | 2,52 | 3,6 | 3,6 | 6,5 | 0,00206 | 0,00129 | 12,5 | 4 | 2000 | | |
| ET63S | 1,5 | 2700 | 3,40 | 0,85 | 75 | 5,31 | 2,6 | 2,5 | 4,3 | 1,1 | 2800 | 2,48 | 0,8 | 80 | 3,75 | 3,7 | 3,5 | 5,9 | 0,00216 | 0,00139 | 13,8 | 4 | 2000 | | |
| ET63S | 1,85 | 2750 | 4,19 | 0,85 | 75 | 6,42 | 3 | 3 | 4,5 | 1,5 | 2800 | 3,43 | 0,83 | 76 | 5,12 | 3,8 | 3,8 | 5,5 | 0,00236 | 0,00159 | 16,5 | 4 | 2000 | | |
| ET63S | 2,2 | 2800 | 4,67 | 0,84 | 81 | 7,5 | 3 | 3 | 5,7 | 1,85 | 2800 | 4,07 | 0,8 | 82 | 6,2 | 3,6 | 3,6 | 6,5 | 0,00256 | 0,00179 | 17 | 4 | 2000 | | |
| ET63La | 2,2 | 2800 | 4,67 | 0,84 | 81 | 7,5 | 3 | 3 | 5,7 | 1,85 | 2830 | 4,07 | 0,8 | 82 | 6,2 | 3,6 | 3,6 | 6,5 | 0,00258 | 0,00181 | 17,5 | 4 | 2000 | | |
| ET63La | 3 | 2800 | 6,36 | 0,84 | 81 | 10,2 | 3,2 | 3,2 | 6 | 2,2 | 2850 | 4,96 | 0,78 | 82 | 7,37 | 4,4 | 4,4 | 7,7 | 0,00288 | 0,00211 | 19,5 | 4 | 2000 | | |
| ET63Lb | 3,7 | 2760 | 7,67 | 0,87 | 80 | 12,8 | 3 | 2,7 | 5,9 | 3 | 2820 | 6,36 | 0,83 | 82 | 10,2 | 3,7 | 3,4 | 7,2 | 0,00317 | 0,00240 | 21,5 | 4 | 2000 | | |
| ET63Lb | 4,4 | 2730 | 8,30 | 0,88 | 79 | 14 | 2,7 | 2,5 | 5,5 | 3 | 2820 | 6,36 | 0,83 | 82 | 10,2 | 3,7 | 3,4 | 7,2 | 0,00317 | 0,00240 | 21,5 | 4 | 2000 | | |
| ET80S | 3 | 2850 | 6,44 | 0,83 | 81 | 10,1 | 3,2 | 3,2 | 6 | 2,2 | 2900 | 5,16 | 0,76 | 81 | 7,24 | 4,4 | 4,4 | 7,5 | 0,00860 | 0,00341 | 30 | 12 | 3000 | | |
| ET80S | 4 | 2890 | 8,80 | 0,8 | 82 | 13,2 | 3,3 | 3,3 | 6,8 | 3 | 2920 | 7,45 | 0,7 | 83 | 9,81 | 4,4 | 4,4 | 8 | 0,00886 | 0,00367 | 30,5 | 12 | 3000 | | |
| ET80M | 5,5 | 2880 | 11,70 | 0,8 | 85 | 18,2 | 3,6 | 3,5 | 6,8 | 4 | 2920 | 9,60 | 0,7 | 86 | 13,1 | 5 | 4,9 | 8,3 | 0,00938 | 0,00432 | 34,5 | 12 | 3000 | | |
| ET80La | 7,5 | 2850 | 15,20 | 0,85 | 84 | 25,1 | 3,3 | 3,3 | 7,6 | 5,5 | 2900 | 11,80 | 0,79 | 85 | 18,1 | 4,6 | 4,6 | 9,7 | 0,01055 | 0,00549 | 42,8 | 12 | 3000 | | |

•S6 - 40%

| ETFPC | S6 - 60% | | | | | | | | | S1 | | | | | | | | | J | | W | | max e | | |
|---------------|-------------|-------------|-------------|-------------|-----------|-------------|------------|------------|------------|-------------|-------------|-------------|-------------|-----------|--------------|------------|------------|------------|----------------|----------------|-------------|----------|-------------|----|----|
| | 4 POLES | | Pn | n | In (400V) | cosf | η | Mn | Mm Mn | Ms Mn | Is In | Pn | n | In (400V) | cosf | η | Mn | Mm Mn | Ms Mn | Is In | B3 | B14 | | B3 | bt |
| size | kW | rpm | A | | % | Nm | | | | | kW | rpm | A | | % | Nm | | | | | Kgm^2 | Kgm^2 | Kg | Nm | J |
| ET60S | 1,1 | 1370 | 2,94 | 0,75 | 72 | 7,67 | 2,7 | 2,7 | 4,4 | 0,75 | 1420 | 2,18 | 0,7 | 71 | 5,04 | 2,7 | 2,7 | 4,9 | 0,00333 | 0,00223 | 14,5 | 4 | 2000 | | |
| ET60L | 1,5 | 1380 | 4,18 | 0,7 | 74 | 10,4 | 2,6 | 2,6 | 4,5 | 1,1 | 1410 | 3,35 | 0,65 | 73 | 7,45 | 3,6 | 3,6 | 5,6 | 0,00329 | 0,00253 | 17,5 | 4 | 2000 | | |
| ET60L | 1,8 | 1390 | 4,95 | 0,7 | 75 | 12,4 | 2,5 | 2,5 | 4,6 | 1,5 | 1400 | 4,50 | 0,65 | 74 | 10,20 | 3 | 3 | 5,1 | 0,00368 | 0,00292 | 20,5 | 4 | 2000 | | |
| ET63S | 0,75 | 1380 | 2,03 | 0,72 | 74 | 5,19 | 2,1 | 2 | 3,5 | 0,55 | 1400 | 1,68 | 0,62 | 76 | 3,75 | 2,9 | 2,8 | 4,2 | 0,00267 | 0,00190 | 13,7 | 4 | 2000 | | |
| ET63S | 1,1 | 1385 | 2,71 | 0,77 | 76 | 7,58 | 2,4 | 2,3 | 4 | 0,75 | 1440 | 2,17 | 0,64 | 78 | 4,97 | 3,6 | 3,5 | 5 | 0,00300 | 0,00223 | 14,6 | 4 | 2000 | | |
| ET63La | 1,5 | 1300 | 3,86 | 0,79 | 71 | 11 | 1,8 | 1,8 | 3,2 | 1,1 | 1360 | 2,90 | 0,71 | 77 | 7,72 | 2,6 | 2,6 | 4,3 | 0,00334 | 0,00257 | 16,6 | 4 | 2000 | | |
| ET63La | 1,85 | 1320 | 4,63 | 0,78 | 74 | 13,4 | 2,2 | 2,2 | 4,1 | 1,5 | 1360 | 3,90 | 0,73 | 76 | 10,50 | 2,8 | 2,8 | 4,9 | 0,00383 | 0,00306 | 17,0 | 4 | 2000 | | |
| ET80S | 2,2 | 1400 | 4,96 | 0,8 | 80 | 15 | 3 | 2,7 | 5 | 1,85 | 1420 | 4,40 | 0,75 | 81 | 12,40 | 3,6 | 3,3 | 5,6 | 0,01122 | 0,00604 | 31,0 | 12 | 3000 | | |
| ET80M | 3 | 1370 | 6,77 | 0,8 | 80 | 20,9 | 2,2 | 2,2 | 4,4 | 2,2 | 1400 | 5,23 | 0,75 | 81 | 15,00 | 3,1 | 3,1 | 5,7 | 0,01128 | 0,00622 | 32,5 | 12 | 3000 | | |

| EMFPC | S6 - 60% | | | | | | | | | S1 | | | | | | | | | J | | W | | max e | | |
|--------------|-------------|-------------|--------------|-------------|-----------|-------------|------------|------------|-----------|-------------|-------------|--------------|-------------|-----------|-------------|------------|------------|--------------|----------------|----------------|-------------|----------|-------------|----|----|
| | 2 POLES | | Pn | n | In (230V) | cosf | η | Mn | Ms Mn | Is In | Cm | Pn | n | In (230V) | cosf | η | Mn | Ms Mn | Is In | Cm | B3 | B14 | | B3 | bt |
| Size | kW | rpm | A | | % | Nm | | | | uF | kW | rpm | A | | % | Nm | | | | uF | Kgm^2 | Kgm^2 | Kg | Nm | J |
| EM60S | 0,75 | 2730 | 5,29 | 0,92 | 67 | 2,62 | 0,65 | 2,4 | 25 | 0,55 | 2800 | 4,03 | 0,9 | 66 | 1,88 | 0,9 | 3,3 | 25 | 0,00190 | 0,00113 | 14,5 | 4 | 2000 | | |
| EM60M | 1,1 | 2720 | 8,05 | 0,9 | 66 | 3,86 | 0,6 | 2,6 | 30 | 0,75 | 2800 | 5,70 | 0,88 | 65 | 2,56 | 0,9 | 3,7 | 30 | 0,00202 | 0,00126 | 16,5 | 4 | 2000 | | |
| EM60M | 1,5 | 2700 | 11,40 | 0,88 | 65 | 5,31 | 0,6 | 2,8 | 35 | 1,1 | 2750 | 8,79 | 0,85 | 64 | 3,82 | 0,8 | 3,6 | 35 | 0,00215 | 0,00138 | 18,0 | 4 | 2000 | | |
| EM60L | 1,8 | 2700 | 13,47 | 0,88 | 66 | 6,37 | 0,6 | 2,8 | 40 | 1,5 | 2750 | 11,80 | 0,85 | 65 | 5,21 | 0,74 | 3,2 | 40 | 0,00227 | 0,00150 | 19,5 | 4 | 2000 | | |
| EM63S | 1,1 | 2800 | 7,09 | 0,9 | 75 | 3,75 | 0,4 | 2,8 | 25 | 0,75 | 2900 | 5,82 | 0,8 | 70 | 2,47 | 0,6 | 3,4 | 20-25 | 0,00216 | 0,00139 | 12,2 | 4 | 2000 | | |
| EM63L | 1,5 | 2800 | 9,61 | 0,93 | 73 | 5,12 | 0,5 | 3,8 | 30 | 1,1 | 2900 | 7,81 | 0,85 | 72 | 3,62 | 0,7 | 4,7 | 25-30 | 0,00238 | 0,00161 | 14,4 | 4 | 2000 | | |
| EM63L | 1,85 | 2800 | 11,92 | 0,9 | 75 | 6,31 | 0,5 | 3,5 | 35 | 1,5 | 2850 | 10,51 | 0,85 | 73 | 5,03 | 0,6 | 4,1 | 30-35 | 0,00258 | 0,00181 | 16,1 | 4 | 2000 | | |
| EM63L | 2,2 | 2830 | 12,61 | 0,96 | 79 | 7,42 | 0,4 | 4,6 | 45 | 1,85 | 2850 | 10,72 | 0,95 | 79 | 6,20 | 0,5 | 5,4 | 40-45 | 0,00288 | 0,00211 | 18,0 | 4 | 2000 | | |
| EM80S | 1,5 | 2800 | 9,93 | 0,9 | 73 | 5,12 | 0,6 | 4,1 | 45 | 1,1 | 2850 | 8,54 | 0,8 | 70 | 3,69 | 0,6 | 4,8 | 40-45 | 0,00812 | 0,00293 | 24,5 | 12 | 3000 | | |
| EM80S | 2,2 | 2750 | 13,15 | 0,97 | 75 | 7,64 | 0,6 | 3,7 | 55 | 1,85 | 2800 | 11,02 | 0,96 | 76 | 6,31 | 0,6 | 4,4 | 50-55 | 0,00844 | 0,00325 | 27,0 | 12 | 3000 | | |
| EM80S | 3 | 2800 | 17,75 | 0,98 | 75 | 10,23 | 0,3 | 4,2 | 55 | 2,2 | 2850 | 12,98 | 0,97 | 76 | 7,37 | 0,3 | 4,9 | 50-55 | 0,00886 | 0,00367 | 30,0 | 12 | 3000 | | |

Speed Range Inverter Drive

The Low Center Motors are manufactured by means of advanced technology and high quality material. They are suitable for inverter applications.

Using angular contact ball bearings makes the Low Center Motors especially applicable to applications with axial loads and applications that require high speeds.

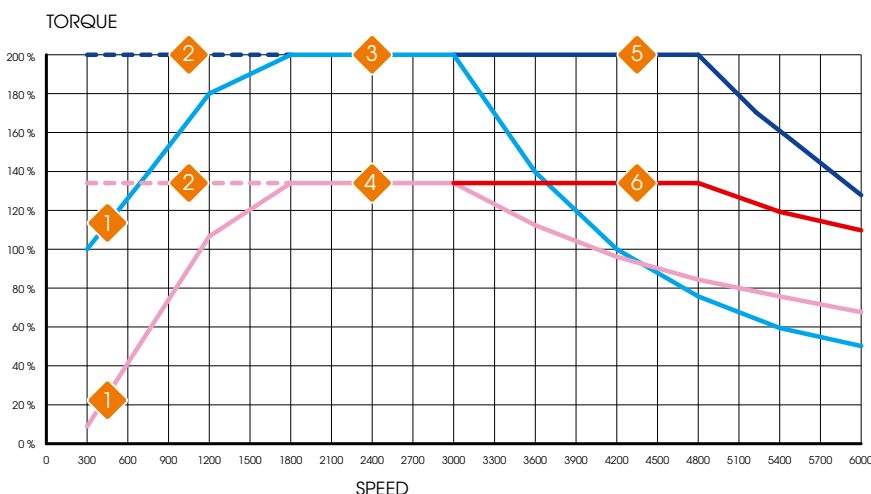
The nominal torque of a self ventilated motor with inverter is lower at low frequency and at high frequency. It is lower at low frequency for thermal reasons due to fan's lower speed. It is lower at high frequency for electrical reasons due to the de-fluxing.

The diagram below shows the typical torque and nominal power curves. Illustrating how the overheating limits are not exceeded in either a self ventilated motor or fan cooled motor.

Please see "Special Implementation" for further specializations on Low Center Motors with inverters, such as servo-ventilation, thermal probes, etc.

Our Technical Department is available for any questions or details you may require.

NOTE: For brake motors the brake's power supply must be isolated and inverter must be at time of brake engagement.



| | |
|---|----------------------------------|
| 1 | continuous duty |
| 2 | intermittent duty |
| 3 | breakdown torque star connected |
| 4 | rated power star connected |
| 5 | breakdown torque delta connected |
| 6 | rated power delta connected |

| ETSTD | S1 - 6000 rpm | | | | | | | | | | J | | W |
|---------------|---------------|-------------|--------------------|--------------|-------------|-----------|-------------|------------|------------|------------|------------------|------------------|-------------|
| 2 POLES | Pn | n | n max [©] | In (400V) | cosf | η | Mn | Mm/Mn | Ms/Mn | Is/In | B3 | B14 | B3 |
| size | kW | rpm | rpm | A | | % | Nm | | | | Kgm ² | Kgm ² | Kg |
| ET48S | 0,25 | 2840 | 6000 | 0,78 | 0,68 | 68 | 0,84 | 3,3 | 3,3 | 4,5 | 0,00050 | 0,00026 | 6 |
| ET48S | 0,37 | 2815 | 6000 | 1,03 | 0,75 | 69 | 1,26 | 3,1 | 3 | 4,7 | 0,00050 | 0,00026 | 6 |
| ET48S | 0,55 | 2800 | 6000 | 1,39 | 0,77 | 74 | 1,88 | 2,8 | 2,7 | 4,4 | 0,00056 | 0,00032 | 7 |
| ET48M | 0,75 | 2800 | 6000 | 1,96 | 0,7 | 79 | 2,56 | 3,8 | 3,8 | 5,2 | 0,00067 | 0,00042 | 8,4 |
| ET48M | 1,1 | 2750 | 6000 | 2,79 | 0,76 | 75 | 3,82 | 3,4 | 3 | 5,9 | 0,00077 | 0,00052 | 9,7 |
| ET48La | 1,3 | 2750 | 6000 | 3,17 | 0,78 | 76 | 4,51 | 2,8 | 2,8 | 4,3 | 0,00083 | 0,00059 | 10 |
| ET48Lb | 1,5 | 2800 | 6000 | 4,19 | 0,68 | 76 | 5,116 | 3,4 | 3,4 | 4,1 | 0,00123 | 0,00066 | 10,6 |
| ET60S | 1,1 | 2800 | 6000 | 2,54 | 0,8 | 78 | 3,75 | 3,2 | 2,9 | 5,9 | 0,00152 | 0,00076 | 14 |
| ET60M | 1,5 | 2835 | 6000 | 3,39 | 0,82 | 78 | 5,05 | 3 | 2,8 | 5,7 | 0,00165 | 0,00088 | 15 |
| ET60M | 1,85 | 2840 | 6000 | 4,12 | 0,83 | 78 | 6,22 | 3,2 | 3,2 | 7,2 | 0,00177 | 0,00100 | 15,5 |
| ET60L | 2,2 | 2880 | 6000 | 5,51 | 0,72 | 80 | 7,29 | 4,3 | 4,3 | 6,9 | 0,00202 | 0,00125 | 18 |
| ET63S | 0,75 | 2840 | 6000 | 1,85 | 0,76 | 77 | 2,52 | 3,6 | 3,6 | 6,5 | 0,00156 | 0,00079 | 10 |
| ET63S | 1,1 | 2800 | 6000 | 2,48 | 0,8 | 80 | 3,75 | 3,7 | 3,5 | 5,9 | 0,00166 | 0,00089 | 11,3 |
| ET63S | 1,5 | 2800 | 6000 | 3,43 | 0,83 | 76 | 5,12 | 3,8 | 3,8 | 5,5 | 0,00186 | 0,00109 | 14 |
| ET63S | 1,85 | 2800 | 6000 | 4,07 | 0,8 | 82 | 6,2 | 3,6 | 3,6 | 6,5 | 0,00206 | 0,00129 | 14,5 |
| ET63La | 1,85 | 2830 | 6000 | 4,07 | 0,8 | 82 | 6,2 | 3,6 | 3,6 | 6,5 | 0,00208 | 0,00131 | 15 |
| ET63La | 2,2 | 2850 | 6000 | 4,96 | 0,78 | 82 | 7,37 | 4,4 | 4,4 | 7,7 | 0,00238 | 0,00161 | 17 |
| ET63Lb | 3 | 2820 | 6000 | 6,36 | 0,83 | 82 | 10,2 | 3,7 | 3,4 | 7,2 | 0,00267 | 0,00190 | 19 |
| ET80S | 2,2 | 2900 | 6000 | 5,16 | 0,76 | 81 | 7,24 | 4,4 | 4,4 | 7,5 | 0,00750 | 0,00231 | 27 |
| ET80S | 3 | 2920 | 6000 | 7,45 | 0,7 | 83 | 9,81 | 4,4 | 4,4 | 8 | 0,00776 | 0,00257 | 27,5 |
| ET80M | 4 | 2920 | 6000 | 9,60 | 0,7 | 86 | 13,1 | 5 | 4,9 | 8,3 | 0,00828 | 0,00322 | 31,5 |
| ET80La | 5,5 | 2900 | 6000 | 11,80 | 0,79 | 85 | 18,1 | 4,6 | 4,6 | 9,7 | 0,00945 | 0,00439 | 39,8 |
| ET80Lb | 7,5 | 2930 | 6000 | 18,00 | 0,7 | 86 | 24,4 | 5,2 | 4,3 | 8,7 | 0,01023 | 0,00521 | 45 |
| ET80Lb | 9,2 | 2900 | 6000 | 19,60 | 0,8 | 87 | 30 | 4,2 | 3,5 | 8 | 0,01028 | 0,00521 | 44 |
| ET80Lc | 11 | 2860 | 6000 | 23,90 | 0,8 | 83 | 36,7 | 4,5 | 4,2 | 8,5 | 0,01217 | 0,00712 | 60 |

| ETSTD | S1 - 6000 rpm | | | | | | | | | | J | | W |
|--------------|---------------|-------------|--------------------|-------------|-------------|-----------|--------------|------------|------------|------------|------------------|------------------|-------------|
| 4 POLES | Pn | n | n max [©] | In (400V) | cosf | η | Mn | Mm/Mn | Ms/Mn | Is/In | B3 | B14 | B3 |
| size | kW | rpm | rpm | A | | % | Nm | | | | Kgm ² | Kgm ² | Kg |
| ET48S | 0,19 | 1400 | 6000 | 0,87 | 0,56 | 55 | 1,26 | 4,6 | 4,6 | 3,2 | 0,00057 | 0,00033 | 5,4 |
| ET48S | 0,30 | 1430 | 6000 | 1,46 | 0,48 | 62 | 2,00 | 4,9 | 4,9 | 3,7 | 0,00069 | 0,00045 | 7,1 |
| ET48M | 0,37 | 1400 | 6000 | 1,62 | 0,5 | 66 | 2,52 | 4 | 4 | 3,3 | 0,00082 | 0,00058 | 9 |
| ET48La | 0,55 | 1380 | 6000 | 2,13 | 0,62 | 60 | 3,81 | 3,2 | 3,2 | 3 | 0,00091 | 0,00067 | 9,7 |
| ET60S | 0,75 | 1420 | 6000 | 2,18 | 0,7 | 71 | 5,04 | 2,7 | 2,7 | 4,9 | 0,00283 | 0,00173 | 12,5 |
| ET60L | 1,1 | 1410 | 6000 | 3,35 | 0,65 | 73 | 7,45 | 3,6 | 3,6 | 5,6 | 0,00279 | 0,00203 | 15,5 |
| ET60L | 1,5 | 1400 | 6000 | 4,50 | 0,65 | 74 | 10,20 | 3 | 3 | 5,1 | 0,00318 | 0,00242 | 18,5 |
| ET63S | 0,55 | 1400 | 6000 | 1,68 | 0,62 | 76 | 3,75 | 2,9 | 2,8 | 4,2 | 0,00217 | 0,00140 | 11,2 |
| ET63S | 0,75 | 1440 | 6000 | 2,17 | 0,64 | 78 | 4,97 | 3,6 | 3,5 | 5 | 0,00250 | 0,00173 | 12,6 |
| ET63La | 1,1 | 1360 | 6000 | 2,90 | 0,71 | 77 | 7,72 | 2,6 | 2,6 | 4,3 | 0,00284 | 0,00207 | 14,6 |
| ET63La | 1,5 | 1360 | 6000 | 3,90 | 0,73 | 76 | 10,50 | 2,8 | 2,8 | 4,9 | 0,00333 | 0,00256 | 15 |
| ET80S | 1,85 | 1420 | 6000 | 4,40 | 0,75 | 81 | 12,40 | 3,6 | 3,3 | 5,6 | 0,01012 | 0,00494 | 28,5 |
| ET80M | 2,2 | 1400 | 6000 | 5,23 | 0,75 | 81 | 15,00 | 3,1 | 3,1 | 5,7 | 0,01018 | 0,00512 | 30 |

© n max: maximum allowed speed with standard bearings. On Demand specific bearing are available for much higher speed.

Special Executions

UL-CSA Certification

UL products for USA market are identify by file no E176350.
CSA products for CA market are identify by file no LR109925-1.

ATEX

CEG's products can be self certify according to categories ATEX 3GD, area 2 – 22

Voltage / Special frequency

The winding is developed according to the voltage/frequency of the network and the application / inverter's set-up.

Insulated Phases

Special winding, recommended for inverter use.

Class H insulation

Winding insulation increase of 20°C the maximum temperature, compared to F class.

Double impregnation

The double impregnation better compact coil windings improving the electrical protection and permitting an high thermal dissipation. In addition it protects from humidity and corrosion.

Rotor with shaft balancing's degree

Shaft with rotor are balanced in compliance with CEI EN 60034-14, R degree; lower degrees are possible.

Thermal protections

Devices capable of providing accurate protection of the winding when the temperature increases. Bi-metal thermal protection (PTO) or thermistor thermal protection (PTC).

Forceventilation

Forceventilation permits better cooling in case of lower speed than the nominal. It allows the complete torque and reduce the noise level at maximum speed.

| Size | Power (W) | Current (A) | Voltage (V) | Frequency (Hz) |
|------|-----------|-------------|---------------|----------------|
| E63 | 16 | 0,2 - 0,18 | 1~ 220-240Vac | 50 / 60 |
| E80 | 39 | 0,28 - 0,24 | 1~ 220-240Vac | 50 / 60 |

ER DIN 6499 Collect available on demand

ER16

M22x 1,5 nut, Ø16 nominal size collect for Ø1- 10 mm tools.

ER20

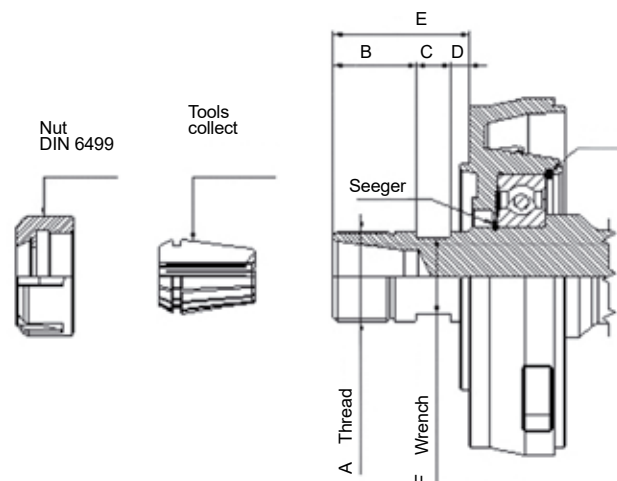
M25x 1,5 nut, Ø20 nominal size collect for Ø1- 13 mm tools.

ER25

M32x 1,5 nut, Ø25 nominal size collect for Ø1,5- 16 mm tools.

ER32

M40x 1,5 nut, Ø32 nominal size collect for Ø2- 20 mm tools.

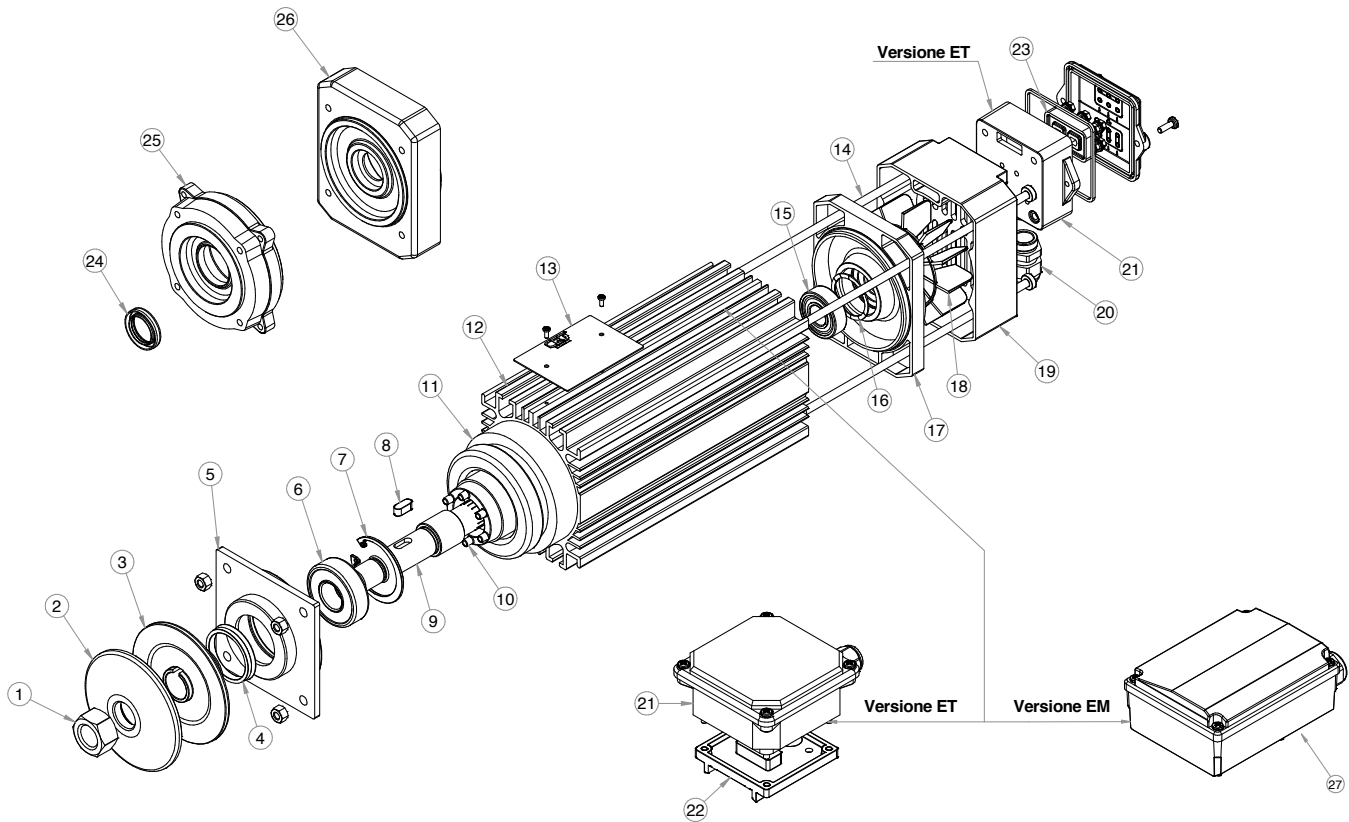


| Collect size | A | B | C | D | E | F |
|--------------|---------|------|----|-----|----|----|
| ER16 | M22x1,5 | 18 | 10 | 9 | 37 | 18 |
| ER20 | M25x1,5 | 18 | 10 | 9 | 37 | 20 |
| ER25 | M32x1,5 | 29,5 | 12 | 6,5 | 48 | 27 |
| ER32 | M40x1,5 | 35,5 | 15 | 6,5 | 57 | 35 |

Motors are supplied with DIN 6499 nut only, collect excluded

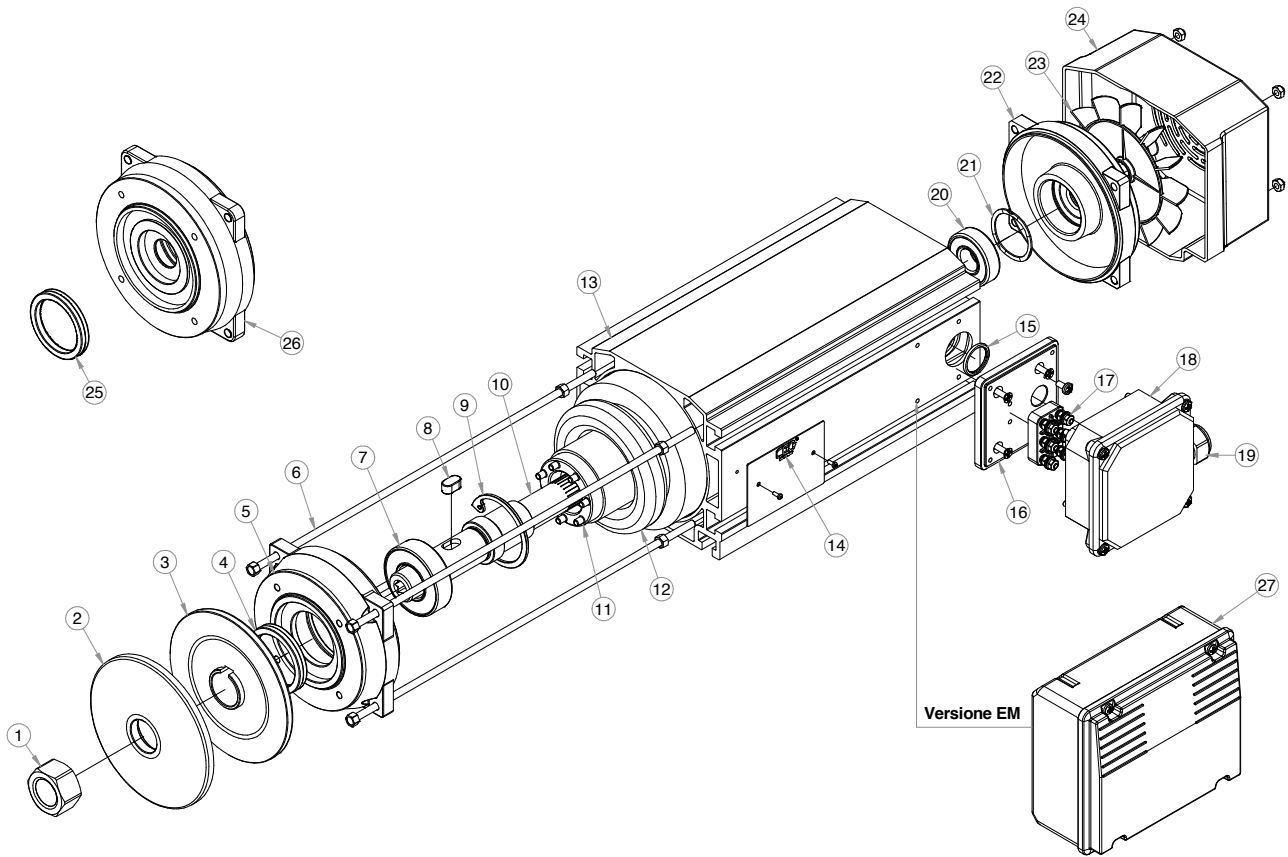


E48 - Explosion views



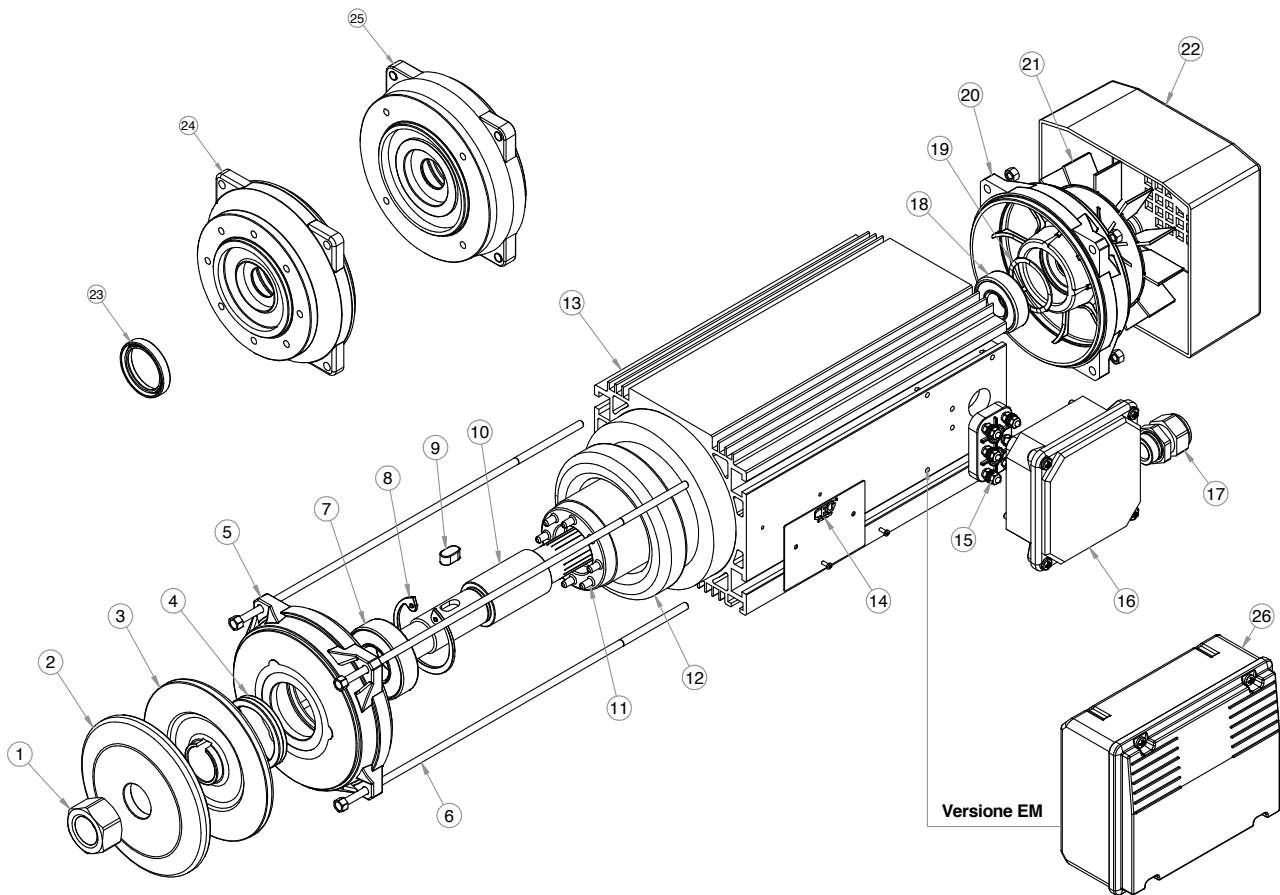
| | | | |
|-----------|---------------------------|-----------|---------------------------|
| 1 | blade nut | 15 | rear bearing |
| 2 | blade clamping disc | 16 | pre load washer |
| 3 | blade holding disc | 17 | end shield (no drive end) |
| 4 | dust seal Vring | 18 | cooling fan (PVC) |
| 5 | B3 end shield (drive end) | 19 | fan cover |
| 6 | front bearing | 20 | cable gland |
| 7 | circlip (seeger) | 21 | terminal box |
| 8 | shaft key | 22 | underbase |
| 9 | shaft | 23 | terminal board |
| 10 | rotor | 24 | oil seal |
| 11 | stator assembly | 25 | B14 IEC71 flange |
| 12 | casing | 26 | B14 IEC80 flange |
| 13 | nameplate | 27 | capacitor holder box (EM) |
| 14 | tie rod | | |

E60 - Explosion views



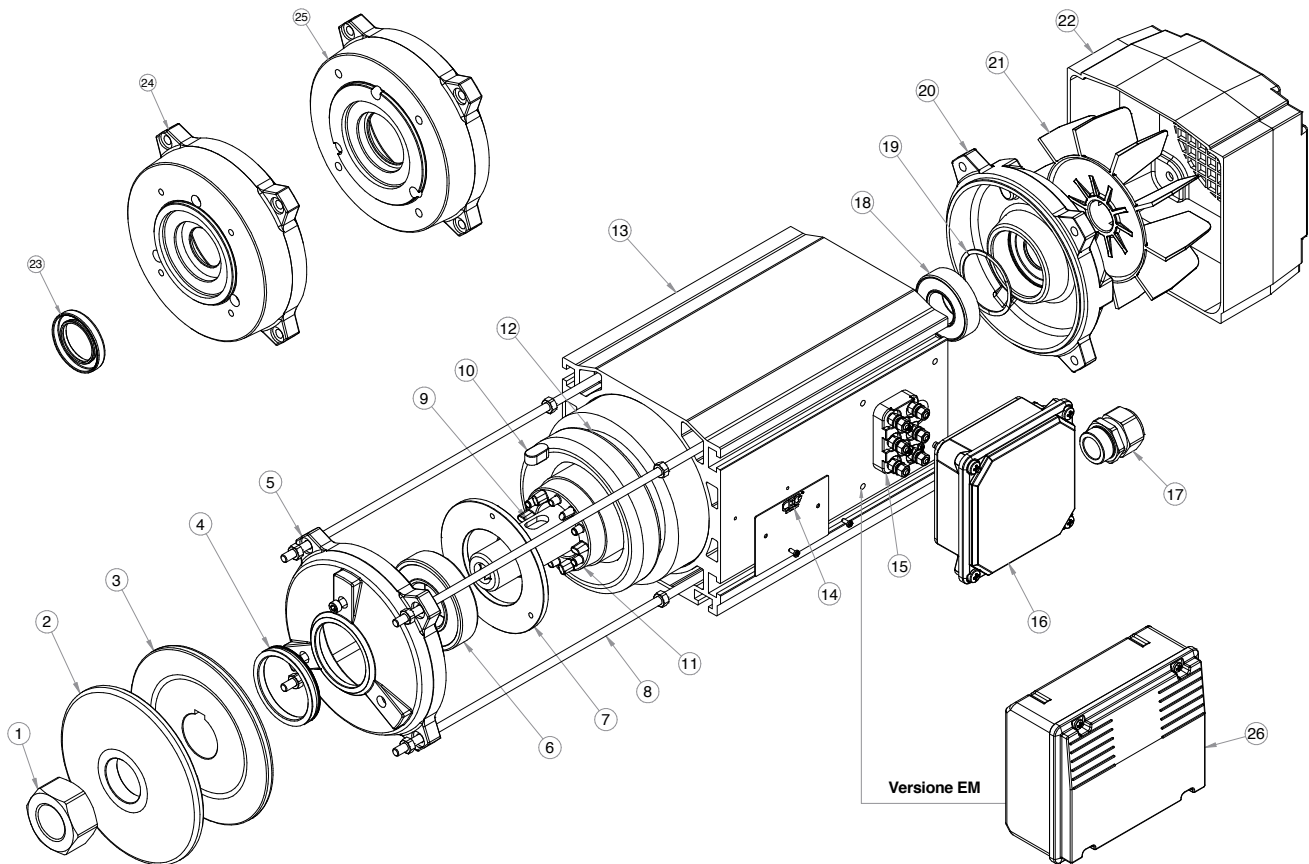
| | | | |
|-----------|---------------------|-----------|---------------------------|
| 1 | blade nut | 15 | "O" ring |
| 2 | blade clamping disc | 16 | underbase |
| 3 | blade holding disc | 17 | terminal board |
| 4 | dust seal Vring | 18 | terminal box |
| 5 | B14 IEC71 flange | 19 | cable gland |
| 6 | tie rod | 20 | rear bearing |
| 7 | front bearing | 21 | pre load washer |
| 8 | shaft key | 22 | end shield (no drive end) |
| 9 | circlip (seeger) | 23 | cooling fan (PVC) |
| 10 | shaft | 24 | fan cover |
| 11 | rotor | 25 | oil seal |
| 12 | stator assembly | 26 | B14 IEC80 flange |
| 13 | casing | 27 | capacitor holder box (EM) |
| 14 | nameplate | | |

E63 - Explosion views



| | | | |
|-----------|---------------------------|-----------|---------------------------|
| 1 | blade nut | 14 | nameplate |
| 2 | blade clamping disc | 15 | terminal board |
| 3 | blade holding disc | 16 | terminal box |
| 4 | dust seal Vring | 17 | cable gland |
| 5 | B3 end shield (drive end) | 18 | rear bearing |
| 6 | tie rod - tirante | 19 | pre load washer |
| 7 | front bearing | 20 | end shield (no drive end) |
| 8 | circlip (seeger) | 21 | cooling fan (PVC) |
| 9 | shaft key | 22 | fan cover |
| 10 | shaft | 23 | oil seal |
| 11 | rotor | 24 | B14 IEC71 flange |
| 12 | stator assembly | 25 | B14 IEC80 flange |
| 13 | casing | 26 | capacitor holder box (EM) |

E80 - Explosion views



| | | | |
|-----------|---------------------------|-----------|---------------------------|
| 1 | blade nut | 14 | nameplate |
| 2 | blade clamping disc | 15 | terminal board |
| 3 | blade holding disc | 16 | terminal box |
| 4 | dust seal Vring | 17 | cable gland |
| 5 | B3 end shield (drive end) | 18 | rear bearing |
| 6 | front bearing | 19 | pre load washer |
| 7 | discoblock | 20 | end shield (no drive end) |
| 8 | tie rod | 21 | cooling fan (PVC) |
| 9 | shaft | 22 | fan cover |
| 10 | shaft key | 23 | oil seal |
| 11 | rotor | 24 | B14 IEC71 flange |
| 12 | stator assembly | 25 | B14 IEC80 flange |
| 13 | casing | 26 | capacitor holder box (EM) |



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